

10/806,061

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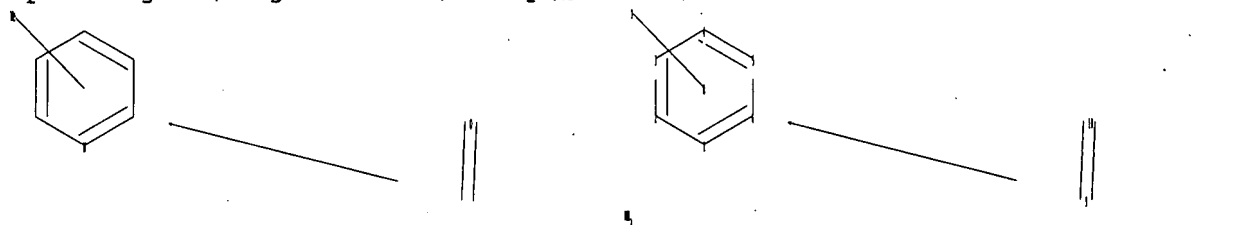
\* \* \* \* \* STN Columbus \* \* \* \* \*

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=> file casreact

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chain nodes :

7 9 10 11

ring nodes :

1 2 3 4 5 6

chain bonds :

9-10

ring bonds :

1-2 1-6 2-3 3-4 4-5 5-6

exact/norm bonds :

9-10

normalized bonds :

1-2 1-6 2-3 3-4 4-5 5-6

Match level :

1:Atom 2:Atom 3:Atom 4:Atom 5:Atom 6:Atom 7:CLASS 8:Atom 9:CLASS 10:CLASS

11:CLASS

fragments assigned product role:

containing 1

fragments assigned reactant/reagent role:

containing 9

containing 11

L1 STRUCTURE UPLOADED

=> d 11

L1 HAS NO ANSWERS

L1 STR

10/806061

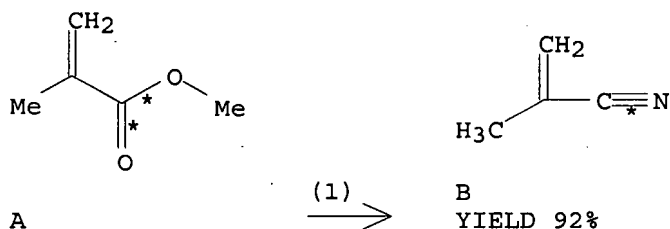
ACCESSION NUMBER: 137:247610 CASREACT <<LOGINID::20070611>>  
TITLE: Preparation of nitriles from esters  
INVENTOR(S): Koji, Takayuki; Miura, Hiroshi; Nishimoto, Yoshihiro  
PATENT ASSIGNEE(S): Koei Chemical Co., Ltd., Japan  
SOURCE: Jpn. Kokai Tokkyo Koho, 4 pp.  
CODEN: JKXXAF  
DOCUMENT TYPE: Patent  
LANGUAGE: Japanese  
FAMILY ACC. NUM. COUNT: 1  
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
JP 2002284753	A	20021003	JP 2001-85177	20010323

PRIORITY APPLN. INFO.: JP 2001-85177 20010323

AB Nitriles are prepared by reaction of carboxylic acid esters with ammonia in the presence of titania or zirconia. Thus, reaction of Me methacrylate with ammonia in the presence of titania at 300° gave 92.6% methacrylonitrile.

RX(1) OF 2 A ==> B



RX(1) RCT A 80-62-6  
RGT C 7664-41-7 NH3  
PRO B 126-98-7  
CAT 13463-67-7 TiO2  
NTE gas phase



# A novel single step synthesis of 2-methyl-6-phenylpyridine from non-heterocyclic compounds over molecular sieve catalysts†

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Received 7th November 2000

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The industrially important 2-methyl-6-phenylpyridine is synthesized for the first time in a single step by reacting acetophenone, acetone, formaldehyde and ammonia in the vapor phase over microporous and mesoporous molecular sieve catalysts.

## Introduction

Conventional homogeneous acid catalysts such as  $\text{H}_2\text{SO}_4$ , HF,  $\text{AlCl}_3$ ,  $\text{FeCl}_3$  etc., show several disadvantages such as high corrosiveness, tedious work-up, requirement of stoichiometric quantities, the presence of several undesirable side products, and non-recycling of catalyst, and thus are highly non-ecofriendly. The major goals of 'Green chemistry' are to increase process selectivity, maximize the use of starting materials, and to replace hazardous and stoichiometric reagents with eco-friendly catalysts in order to facilitate easy separation of the final reaction mixture, including recovery of the catalyst. Microporous aluminosilicate molecular sieves have been studied extensively in the area of acid catalysis and cyclization reactions, and these materials have contributed greatly to hydrocarbon processing and the chemical industry.<sup>1</sup> Mesoporous MCM-41 materials have well defined pore sizes of 15–100 Å, i.e. larger than the pore size constraint of 15 Å characteristic of microporous zeolites. The large pore size (relative to that of microporous zeolites) reduces diffusional restriction of reactants and products and so enables reactions involving bulky molecules to occur.<sup>2–4</sup> Although extensive research efforts have been undertaken to explore the catalytic applications of modified MCM-41 materials in the field of catalytic oxidations,<sup>5,6</sup> acid catalysis<sup>7</sup> and alkylation reactions<sup>8</sup> applications in a variety of fields of organic chemistry still remain limited.

Among heterocyclic compounds, alkyl substituted phenylpyridines are extensively used as intermediates in the synthesis of drugs, pharmaceuticals, herbicides and agrochemicals.<sup>9</sup> A substituted phenylpyridine 2-(4-carboxyphenyl)pyridine is a starting material for BMS-232632, a potent azapeptide HIV protease inhibitor which has shown high anti-HIV activity.<sup>10</sup> Among various synthetic routes for pyridine and its derivatives, aldehyde/ketone and ammonia condensation is a commercially proven success.

The synthesis of 2-methyl-6-phenylpyridine over molecular sieve catalysts has not been reported. 2-Phenylpyridine and substituted 2-phenylpyridines are generally synthesized from the reaction of aryllithium with pyridine and picolines in homogeneous conditions.<sup>11</sup> Regioselective alkylation of 2-phenylpyridine with olefins in the presence of Rh(I) as a catalyst gave 3-methyl-2-phenylpyridine<sup>12</sup> and 2-(4-methylphenyl)pyridine,<sup>13</sup> but not 2-methyl-6-phenylpyridine. It was reported that 2-methyl-6-phenylpyridine can be synthesized by a homoge-

neous photocatalytic reaction from benzonitrile and ethylene using a Co(I) complex as a photocatalyst.<sup>14</sup> A Japanese patent<sup>9</sup> reported that acetophenones catalytically react with symmetric ketones, formaldehyde and ammonia using a metal-modified amorphous silica-alumina catalyst in the vapor phase at 350–550 °C, however, the amorphous silica-alumina catalyst is prone to deactivation with time on stream.

Here, we report for the first time, the synthesis of 2-methyl-6-phenylpyridine over a novel mesoporous MCM-41 catalyst in a continuous fixed bed using simple and inexpensive raw materials, i.e. acetophenone, acetone, formaldehyde and ammonia.

## Results and discussion

The heterocyclization reaction of acetophenone, acetone, formaldehyde and ammonia for the synthesis of 2-methyl-6-phenylpyridine was carried out over HZSM-5, HM, H $\beta$ , HY and MCM-41 catalysts and the results are shown in Table 1 and in Fig. 1. The order of catalytic activity for 2-methyl-6-phenylpyridine was found to be MCM-41 > HY > H $\beta$  > HM  $\geq$  HZSM-5. It is assumed that the small pore size (5.4 Å) of the HZSM-5 zeolites imposes diffusion control through which the bulky product 2-methyl-6-phenylpyridine can not diffuse out, with the formation of the small amount of the product probably through a surface reaction. The intermediate activity of HY zeolite (pore size 7.4 Å) indicates that diffusion control is reduced compared to HZSM-5 for the large size product 2-methyl-6-phenylpyridine. The lower catalytic activity of H $\beta$  relative to HY may be due to its geometry of two

## Green Context

The ability to carry out clean synthetic transformations over solid catalysts has been transformed by the advent of MCM type materials. While initial attempts to use the larger pores showed that the acidity of the materials is much lower than that of most zeolites of similar composition, this can often be advantageous. Here, for example, a 'multicomponent condensation' is carried out using the large pore dimensions and mild acidity of these materials. It is shown that yields of this gas phase (no-solvent) reaction are much better than found with a range of zeolites.

DJM

† IICT Communication No. 4649.

types of pores (pore sizes: 5.4 and 7.6 Å) in the intersecting channel system. It is observed that mesoporous Al-MCM-41 (pore size 30 Å) shows high catalytic activity for 2-methyl-6-phenylpyridine formation with no diffusional constraint. It is evident from the data shown in Fig. 1 that the pore size of the catalyst plays a major role during the synthesis of 2-methyl-6-phenylpyridine, a large molecule. Fig. 1 summarizes the important relation between pore size and molecular size of the reactant/product. The pore size of the catalyst must be accessible to reactant and product molecules in order to take part in the reaction.

A plausible reaction mechanism based on the product distribution is given in Scheme 1, which involves a multi-reactant system leading to several competitive and parallel reactions. Acetophenone and acetone upon reacting with ammonia form the corresponding imines. Thus, the two molecules of imine which form react with formaldehyde and subsequently undergo cyclization and dehydrogenation reactions leading to the formation of 2-methyl-6-phenylpyridine.

Similarly, cyclization between two imine molecules of acetone and formaldehyde resulted the formation of 2,6-lutidine as a major side product. In similar manner, the reaction between two molecules of imine deriving from acetophenone and formal-

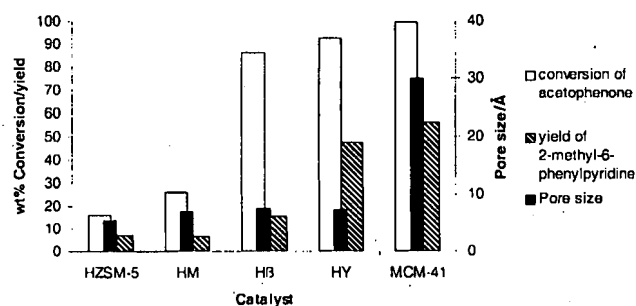
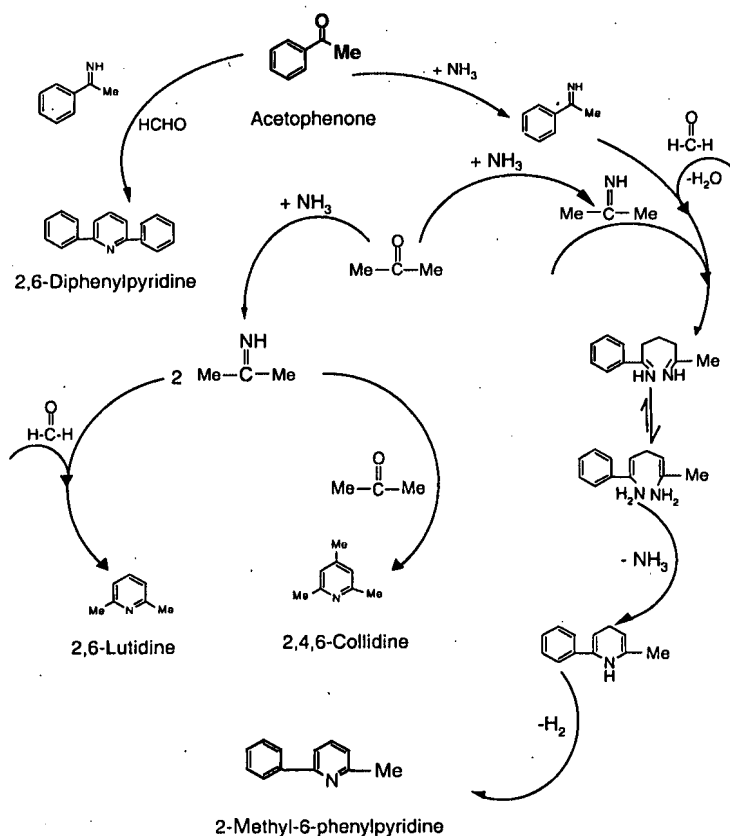


Fig. 1 Effect of pore size on the synthesis of 2-methyl-6-phenylpyridine.

Table 1 Synthesis of 2-methyl-6-phenylpyridine over molecular sieve catalysts

Catalyst	SiO <sub>2</sub> /Al <sub>2</sub> O <sub>3</sub>	TOS/h	Conversion of acetophenone (wt%)	Yield of 2-methyl-6-phenylpyridine (wt%) <sup>a</sup>	Pore size/Å
HZSM-5	30	1	50.6	15.7	5.4
		4	16.0	7.2	
HM		4	25.9	6.3	7.1
		1	83.0	28.0	
Hβ	20	4	86.2	15.6	7.6, 5.4
		1	99.1	48.0	
HY	2.9	4	92.3	47.5	7.4
		3	99.4	58.6	
MCM-41	25	4	99.3	56.0	30
		4	86.1	21.5	
SiO <sub>2</sub> -Al <sub>2</sub> O <sub>3</sub>	4	4	86.1	21.5	—
		4	86.1	21.5	

Feed = acetophenone:acetone:formaldehyde:ammonia = 1:1.5:1:5 (molar ratio); reaction temperature = 400 °C; weight hour space velocity (WHSV) = 0.5 h<sup>-1</sup>. <sup>a</sup> The yields are calculated based on the acetophenone conversion.



Scheme 1 A plausible reaction mechanism for the formation of various products during the synthesis of 2-methyl-6-phenylpyridine.

dehyde lead to the formation of 2,6-diphenylpyridine. Furthermore, 2- and 4-picoline were observed as minor products. The isomers of alkylated and mono- and di-methyl-phenylpyridines result from the cyclization of acetone with acetophenone in different mol ratios in the presence of formaldehyde and ammonia. Aldol condensation products of acetophenone and acetone are also observed in trace amounts. Ethylbenzene, trace amounts of styrene,  $\alpha$ -methylstyrene and cumene were also observed. The internal acidity of the zeolites is responsible for the various transformations. It is clear that the acidic strength of the sites depends on the chemical composition of the zeolite and is related to the framework topology. It was observed that medium strength acid sites are favored for the required specific heterocyclization product.

## Conclusion

In conclusion, this work shows that mesoporous molecular sieves such as MCM-41 are active catalysts for heterocyclization reactions, especially in the present case, for the synthesis of 2-methyl-6-phenylpyridine. It is also shown that the large pore mesoporous MCM-41 catalyst is more active than microporous aluminosilicates like HZSM-5, HM, H $\beta$  and HY zeolites for the synthesis of 2-methyl-6-phenylpyridine which is a large molecule. The data also substantiate the phenomenon of diffusion control of reactants, products and shape selectivity with respect to pore size of the catalysts.

## Experimental

Al-MCM-41 was prepared as reported by Ortlam *et al.*<sup>15</sup> and calcined at 500 °C in air for 12 h. The BET surface area was determined by N<sub>2</sub> adsorption at 77 K and also characterized by XRD, IR and MAS-NMR spectroscopic techniques. The HZSM-5 zeolite was obtained from Conteka (Sweden), H $\beta$  was obtained from Sud-chemie (India) and HM, HY zeolites were obtained from PQ Corporation (USA).

The cyclization reaction was carried out in a continuous fixed-bed down-flow Pyrex glass reactor of internal diameter 18 mm, using 4 g of the sized catalyst (18–30 mesh) in the middle of the reactor, with an electrically heated furnace. The reaction was carried out at 400 °C. The feed (acetophenone: acetone: formaldehyde: ammonia = 1:1.5:1:5 mol ratio) was fed from the top of the reactor using a B. Braun (Germany) syringe pump. The products were collected through an ice-cold water trap and analyzed by GC (10% SE-30, 20 % Carbowax in 1.8 meter S.S. packed columns) and identified by GC-MS and <sup>1</sup>H NMR spectroscopy.

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10/806061

ACCESSION NUMBER: 126:89276 CASREACT <<LOGINID::20070611>>  
TITLE: Preparation of pyridine bases by catalytic gas  
-phase reaction of aldehydes and/or ketones  
with ammonia  
PATENT ASSIGNEE(S): Daicel Chemical Industries, Ltd., Japan  
SOURCE: Jpn. Kokai Tokkyo Koho, 5 pp.  
CODEN: JKXXAF  
DOCUMENT TYPE: Patent  
LANGUAGE: Japanese  
FAMILY ACC. NUM. COUNT: 4  
PATENT INFORMATION:

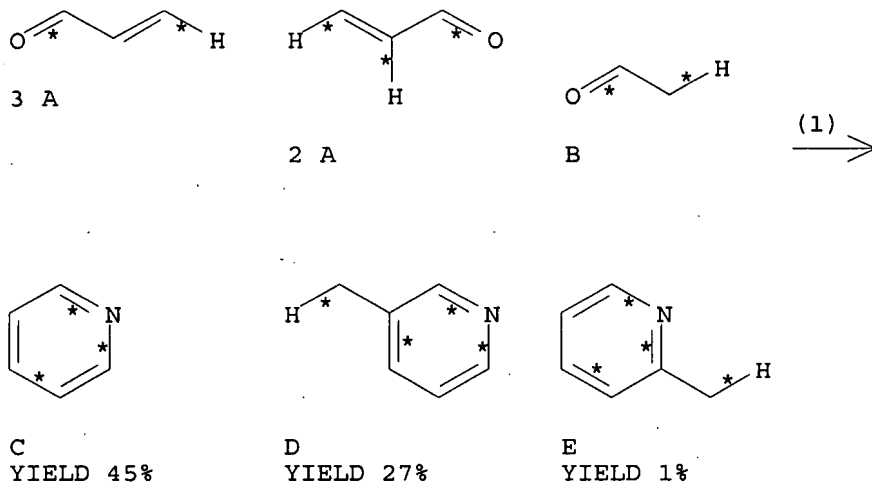
PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
JP 08333343	A	19961217	JP 1996-142175	19960513
EP 764638	A1	19970326	EP 1996-401325	19960618
EP 764638	B1	20010418		

R: BE, DE, FR, GB, IT, NL

PRIORITY APPLN. INFO.: US 1995-481082 19950607  
JP 1995-270607 19950925  
JP 1996-142175 19960513

AB Claimed is a process for preparation of the title compds. by gas-phase cyclocondensation of aldehydes and/or ketones with ammonia over metal-zeolite catalysts. The title compds., useful as intermediates in the production of drugs and pesticides, are prepared in an industrial manner safely and economically. Thus, a mixture of CH<sub>2</sub>:CHCHO, MeCHO, and NH<sub>3</sub> was reacted over HZSM-5/Ag (preparation given) at 450° for 6 h to give 45% pyridine, 27% β-picoline, and 1% α-picoline.

RX(1) OF 1 5 A + B ==> C + D + E

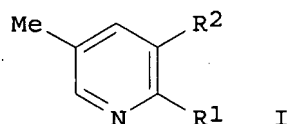


RX(1) RCT A 107-02-8, B 75-07-0  
RGT F 7664-41-7 NH<sub>3</sub>  
PRO C 110-86-1, D 108-99-6, E 109-06-8  
CAT 7761-88-8 AgNO<sub>3</sub>  
NTE 450.DEGREE. FOR 6 H; GHSV 500, HZSM-5 ALSO PRESENT AS CATALYST

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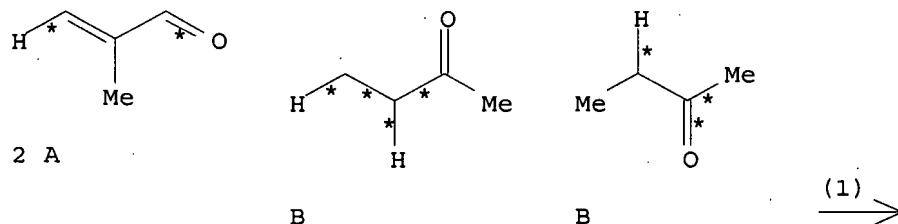
ACCESSION NUMBER: 126:47101 CASREACT <<LOGINID::20070611>>  
TITLE: Preparation of 3-methylpyridine derivatives by  
gas-phase catalytic  
cyclocondensation of methacrolein with carbonyl  
compounds and ammonia  
INVENTOR(S): Uchiumi, Hiroshi; Anzai, Ryuichi  
PATENT ASSIGNEE(S): Nitto Chemical Industry Co Ltd, Japan  
SOURCE: Jpn. Kokai Tokkyo Koho, 6 pp.  
CODEN: JKXXAF  
DOCUMENT TYPE: Patent  
LANGUAGE: Japanese  
FAMILY ACC. NUM. COUNT: 1  
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
JP 08259537	A	19961008	JP 1995-90099	19950324
PRIORITY APPLN. INFO.:			JP 1995-90099	19950324
OTHER SOURCE(S):			MARPAT 126:47101	
GI				

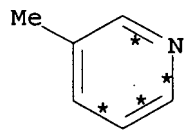


AB The title compds. (I; R1, R2 = H, C1-4 alkyl) are prepared by cyclocondensation of methacrolein with R1COCH2R2 (R1, R2 = same as above) and NH3 over catalysts SiaXbYcZdOe (X = P, B; Y = Li, Na, K, Rb, Cs, Mg, Sr, Ba, La; Z = Ce, Ti, Zr, V, Nb, etc.; a, b, c, d, e = atomic ratio; when a = 10, b = 0.2-10, c = 0-3, d = 0-5; e = number of corresponding to the formed oxide) in the presence of water steam. I are useful materials in the production of drugs, pesticides, and polymers. Thus, methacrolein was reacted with NH3 and MeCOEt over catalyst Si10P1.25B1.5O25.38 (preparation given) at 350° for 4.0 s. to give 22% I (R1 = R2 = Me) and 20% I (R1 = H, R2 = Me) resp.

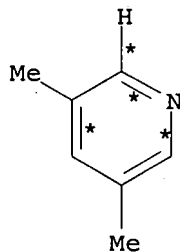
RX(1) OF 1 2 A + 2 B ==> C + D



10/806061



C  
YIELD 22%



D  
YIELD 20%

RX(1) RCT A 78-85-3, B 78-93-3  
RGT E 7664-41-7 NH3  
PRO C 108-99-6, D 591-22-0  
CAT 184580-39-0 Silicon borate oxide phosphate  
(Si10(BO3)1.5O15.88(PO4)1.25)  
NTE 350° for 4 s



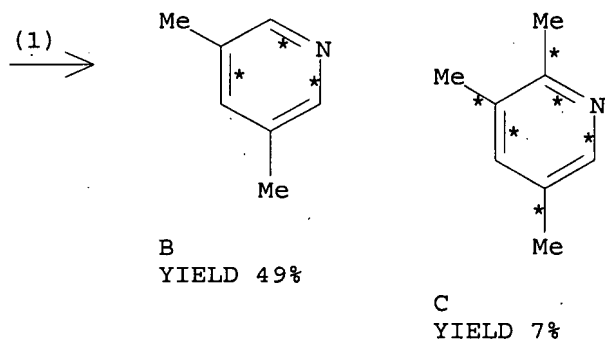
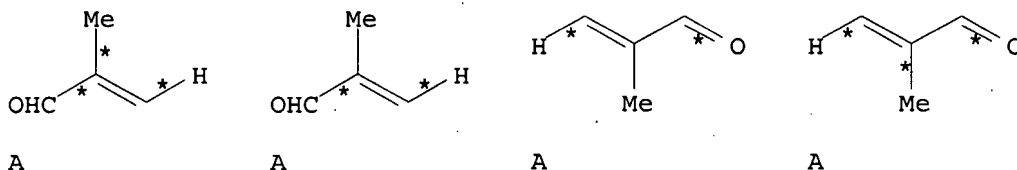
10/806061

ACCESSION NUMBER: 126:18794 CASREACT <<LOGINID::20070611>>  
TITLE: Preparation of di- and trimethylpyridine using  
silicon-containing metal oxide as catalysts  
INVENTOR(S): Uchiumi, Hiroshi; Anzai, Ryuichi; Morya, Kyoshi  
PATENT ASSIGNEE(S): Nitto Chemical Industry Co Ltd, Japan  
SOURCE: Jpn. Kokai Tokkyo Koho, 5 pp.  
CODEN: JKXXAF  
DOCUMENT TYPE: Patent  
LANGUAGE: Japanese  
FAMILY ACC. NUM. COUNT: 1  
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
JP 08245589	A	19960924	JP 1995-83488	19950316
PRIORITY APPLN. INFO.:			JP 1995-83488	19950316

AB The title compds. (I) are prepared by vapor-phase reaction of methacrolein with NH<sub>3</sub> over catalysts Si<sub>a</sub>X<sub>b</sub>B<sub>c</sub>Y<sub>d</sub>Z<sub>e</sub>O<sub>f</sub> (X = Zr, Al, P; Y = Li, Na, K, Rb, Cs, Mg, Ca, Sr, Ba, La; Z = Ce, Ti, V, Nb, Ta, Cr, Mo, W, Mn, Re, Fe, Co, Ni, Cu, Ag, Zn, Sn, Pb, Sb, Bi, S, Te; a, b, c, d, e, f = atomic ratio; when a = 10, b = 0.2-25, c = 0-7, d = 0-3, e = 0-3; f = number of oxide) in the presence of water steam. I are useful materials in the production of drugs, pesticides, and polymers. Thus, methacrolein was reacted with NH<sub>3</sub> over Si<sub>10</sub>P<sub>1.0</sub>B<sub>1.0</sub>O<sub>24</sub> catalyst (preparation given) at 340 ° for 4.0 h to give 49.1% 3,5-di- and 6.9% 2,3,5-trimethylpyridine.

RX(1) OF 1 4 A ==> B + C

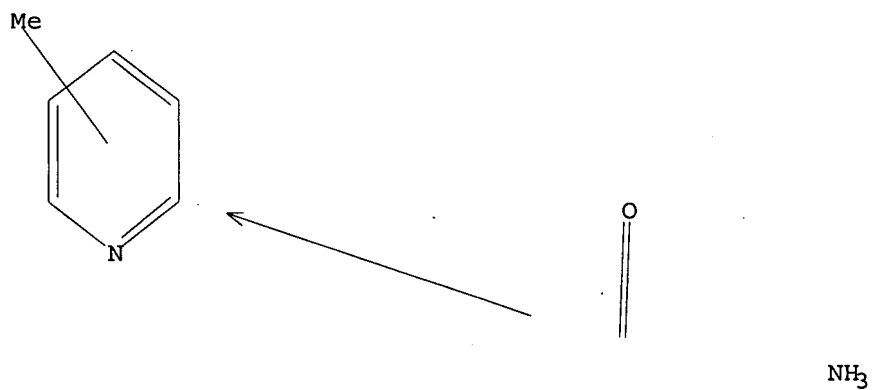


RX(1) RCT A 78-85-3  
RGT D 7664-41-7 NH<sub>3</sub>  
PRO B 591-22-0, C 695-98-7  
CAT 184375-87-9 Silicon borate oxide phosphate (Si<sub>10</sub>(BO<sub>3</sub>)O<sub>17</sub>(PO<sub>4</sub>))

10/806061

NTE 340° for 4 h; ratio of 17 : 9058 ; N2 : H2O = 1 : 1 : 9 :  
2; 100% conversion

10/806,061

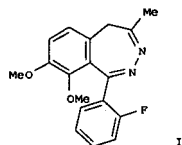


Structure attributes must be viewed using STN Express query preparation.

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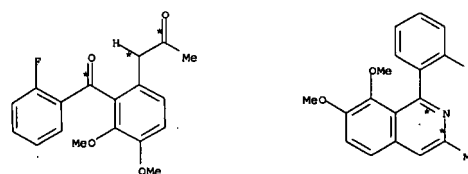
L2 ANSWER 1 OF 5 CASREACT COPYRIGHT 2007 ACS on STN  
 ACCESSION NUMBER: 146:229312 CASREACT  
 TITLE: Synthesis of 8,9-dialkoxybenzodiazepines and  
 7,8-dialkoxyisoquinolines  
 AUTHOR(S): Pongo, László; Agai, Bela; Faigl, Perenc; Reiter,  
 József; Simig, Gyula  
 CORPORATE SOURCE: Chemical Research Division, Egis Pharmaceuticals  
 Ltd.,  
 SOURCE: Budapest, H-1475, Hung.  
 Journal of Heterocyclic Chemistry (2006), 43(6),  
 1539-1547  
 CODEN: JHTCAD; ISSN: 0022-152X  
 PUBLISHER: HeteroCorporation  
 DOCUMENT TYPE: Journal  
 LANGUAGE: English  
 GI



AB O-Aroylarylaceton type 1,5-diketone derivs. were synthesized from  
 arylacetones protected as 1,3-dioxolanes through directed ortho  
 lithiation  
 followed by acylation with aroyl chlorides. 8,9-Dialkoxy-2,3-  
 benzodiazepines, e.g., I, were obtained by cyclization of diketones with  
 hydrazine. The reaction of diketones with ammonia gave  
 7,8-dialkoxyisoquinolines. Reaction of ketals with hydrazine  
 hydrochloride and hydroxylamine hydrochloride afforded  
 N-amino-7,8-dialkoxyisoquinolinium chlorides and 7,8-  
 dialkoxyisoquinolinium oxides, resp.

RX(47) OF 161 ...AI ==> BV

L2 ANSWER 1 OF 5 CASREACT COPYRIGHT 2007 ACS on STN (Continued)



AI

BV  
YIELD 58%

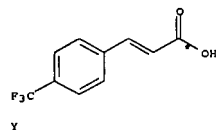
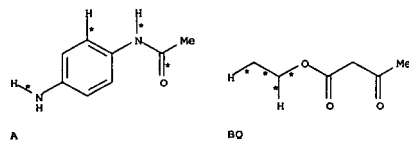
RX(47) RCT AI 924280-03-5  
 RGT BW 7664-41-7 NH3  
 PRO BV 924280-37-5  
 SOL 7732-18-5 Water, 67-56-1 MeOH  
 CON 1 hour, reflux

REFERENCE COUNT: 10 THERE ARE 10 CITED REFERENCES AVAILABLE FOR  
 THIS  
 RECORD. ALL CITATIONS AVAILABLE IN THE RE  
 FORMAT

L2 ANSWER 2 OF 5 CASREACT COPYRIGHT 2007 ACS on STN  
 ACCESSION NUMBER: 145:483225 CASREACT  
 TITLE: 4-Aminoquinoline melanin-concentrating hormone  
 1-receptor (MCH1R) antagonists  
 AUTHOR(S): Jiang, Jinlong; Lin, Peter; Hoang, Myle; Chang,  
 Lehua,  
 DeVita,  
 CORPORATE SOURCE: Robert J.  
 Department of Medicinal Chemistry, Merck Research  
 Laboratories, Rahway, NJ, 07065-0900, USA  
 SOURCE: Bioorganic & Medicinal Chemistry Letters (2006),  
 16(20), 5275-5279  
 CODEN: BMCL68; ISSN: 0960-894X  
 PUBLISHER: Elsevier Ltd.  
 DOCUMENT TYPE: Journal  
 LANGUAGE: English

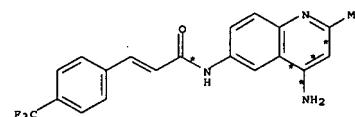
AB Structure-activity relationships of a 4-aminoquinoline MCH1R antagonist  
 lead series were explored by synthesis of analogs with modifications at  
 the 2-, 4-, and 6-positions of the original HTS hit. Improvements to the  
 original screening lead included lipophilic groups at the 2-position and  
 biphenyl, cyclohexyl Ph, and hydrocinnamyl carboxamides at the  
 6-position.  
 Modifications of the 4-amino group were not well tolerated.

RX(31) OF 51 A + BQ + Y ==> BR



(31)

L2 ANSWER 2 OF 5 CASREACT COPYRIGHT 2007 ACS on STN (Continued)



RX(31) RCT A 122-80-5, BQ 141-97-9

STAGE(1)  
 CAT 12408-02-5 H+  
 SOL 64-17-5 EtOH  
 CON reflux

STAGE(2)  
 SOL 101-84-8 PhOH  
 CON heated

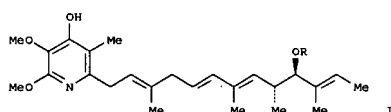
STAGE(3)  
 RGT E 77-78-1 Me2SO4  
 SOL 108-88-3 PhMe  
 CON reflux

STAGE(4)  
 RGT F 631-61-8 NH4OAc  
 CON 150 deg C

STAGE(5)  
 RCT Y 16642-92-5

PRO BR 137872-88-9  
 MTE reactant assumed  
 REFERENCE COUNT: 23 THERE ARE 23 CITED REFERENCES AVAILABLE FOR  
 THIS  
 RECORD. ALL CITATIONS AVAILABLE IN THE RE  
 FORMAT

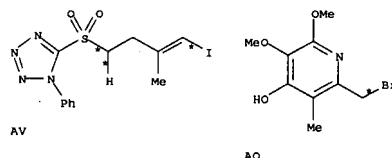
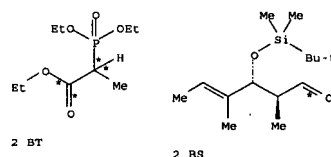
L2 ANSWER 3 OF 5 CASREACT COPYRIGHT 2007 ACS on STN  
 ACCESSION NUMBER: 145:438435 CASREACT  
 TITLE: Total Synthesis of Piericidin A1 and B1 and Key Analogues  
 AUTHOR(S): Schnermann, Martin J.; Romero, P. Anthony; Hwang, Inkyu; Nakamaru-Ogiso, Eiko; Yagi, Takao; Boger, Dale L  
 CORPORATE SOURCE: Departments of Chemistry and Molecular and Experimental Medicine and the Skaggs Institute for Chemical Biology, The Scripps Research Institute, La Jolla, CA, 92037, USA  
 SOURCE: Journal of the American Chemical Society (2006), 128(26), 11799-11807  
 CODEN: JACSAT; ISSN: 0002-7863  
 PUBLISHER: American Chemical Society  
 DOCUMENT TYPE: Journal  
 LANGUAGE: English  
 GI



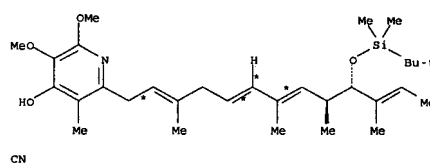
AB Piericidin A1 and B1 (R = H, Me) and analogs with modified side chains and pyridine cores (and the enantiomer of piericidin A1) are prepared enantioselectively; the effect of structural changes on the inhibition of mitochondrial complex I (ubiquinone reductase) and on their cytotoxicities in mouse leukemia cell line L1210 are determined. The key step in the synthesis of I (R = H, Me) and their analogs is the inverse electron-demand hetero-Diels-Alder reactions of  $\alpha$ -(sulfonylimino)- $\beta,\gamma$ -unsatd. esters with tetramethoxyethene followed by elimination of the sulfonyl group, a proton, and two methoxy groups in the presence of boron trifluoride etherate to yield functionalized dimethoxypyridinecarboxylates which are oxidized to the piericidin core by a lithiation/boronation/oxidation sequence. The side chains of I (R = H, Me) and their nonracemic analogs are prepared by use of stereoselective aldol adds. of nonracemic propanoyloxazolidinones and by stereoselective Julia couplings of allylic phenyltetrazolyl sulfones with nonracemic aldehydes. The fully elaborated side chains are prepared as alkenylstannanes; Stille coupling reactions with bromomethylpyridines in the presence of palladium catalysts generates protected piericidins and their analogs which are converted to the desired products. While simplified analogs of I inhibit mitochondrial complex I with similar affinities, the cytotoxicities of analogs of I in mouse leukemia cell line L1210 vary with structural

L2 ANSWER 3 OF 5 CASREACT COPYRIGHT 2007 ACS on STN (Continued)  
 changes in the side chain and in the pyridine core. The crystal structures of a tetrahydropyridinecarboxylate and of an  $\alpha$ -(triisopropylsilyl)pyridinemethanol, intermediates in the prepn. of I (R = H, Me), are detd. by X-ray crystallog.

RX(185) OP 553 COMPOSED OF RX(22), RX(24), RX(27), RX(30)  
 RX(185) 2 BT + 2 BS + AV + AO ==> CN



4  
 STEPS



RX(22) RCT BT 3699-66-9  
 STAGE(1)

L2 ANSWER 3 OF 5 CASREACT COPYRIGHT 2007 ACS on STN (Continued)  
 RGT BW 7646-69-7 NaH  
 SOL 109-99-9 THF  
 CON 10 minutes, 0 deg C

STAGE(2)  
 RCT BS 134833-55-9  
 CON SUBSTAGE(1) 0 deg C -> 25 deg C  
 SUBSTAGE(2) 18 hours, 25 deg C

STAGE(3)  
 RGT X 1191-15-7 AlH(Bu-i)2  
 SOL 75-09-2 CH2Cl2  
 CON SUBSTAGE(1) -78 deg C -> 0 deg C  
 SUBSTAGE(2) 1 hour, 0 deg C

STAGE(4)  
 RGT C 67-56-1 MeOH, BX 12125-02-9 NH4Cl  
 SOL 7732-18-5 Water  
 CON 0 deg C -> 25 deg C

PRO BU 134833-58-2, BV 871316-31-3  
 NTE stereoselective

RX(24)

STAGE(1)  
 RGT A 79-37-8 (COCl)2, CA 67-68-5 DMSO  
 SOL 75-09-2 CH2Cl2  
 CON 10 minutes, -78 deg C

STAGE(2)  
 RCT BU 134833-58-2  
 SOL 75-09-2 CH2Cl2  
 CON 10 minutes, -78 deg C

STAGE(3)  
 RGT E 121-44-8 Et3N  
 CON SUBSTAGE(1) 5 minutes, -78 deg C  
 SUBSTAGE(2) -78 deg C -> 25 deg C

PRO BZ 871316-23-3  
 NTE Swern oxidn.

RX(27) RCT AV 871316-22-2

STAGE(1)  
 RGT CD 40949-94-8 K [N(SiMe3)2]  
 SOL 110-71-4 (CH2OMe)2  
 CON 20 minutes, -60 deg C

STAGE(2)  
 RCT BZ 871316-23-3  
 SOL 110-71-4 (CH2OMe)2  
 CON SUBSTAGE(1) 7 hours, -60 deg C  
 SUBSTAGE(2) -60 deg C -> 25 deg C

PRO CF 912877-26-0  
 NTE stereoselective, modified Julia coupling

L2 ANSWER 3 OF 5 CASREACT COPYRIGHT 2007 ACS on STN (Continued)  
 RX(30) RCT CF 912877-26-0

STAGE(1)  
 RGT AD 109-72-8 BuLi  
 SOL 60-29-7 Et2O  
 CON 20 minutes, -78 deg C

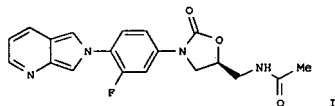
STAGE(2)  
 RGT CG 1461-22-9 Bu3SnCl  
 CON SUBSTAGE(1) 20 minutes, -78 deg C  
 SUBSTAGE(2) -78 deg C -> 25 deg C

STAGE(3)  
 RCT AO 871316-20-0  
 RGT CJ 7447-41-8 LiCl  
 CAT 13716-12-6 t-Bu3P, 51364-51-3 Ph2-pentadienone Pd  
 SOL 123-91-1 Dioxane  
 CON SUBSTAGE(1) room temperature -> 70 deg C  
 SUBSTAGE(2) 18 hours, 70 deg C

PRO CN 912877-27-1

NTE stereoselective 3rd stage, Stille coupling 3rd stage  
 REFERENCE COUNT: 67 THERE ARE 67 CITED REFERENCES AVAILABLE FOR THIS  
 RECORD. ALL CITATIONS AVAILABLE IN THE RE  
 FORMAT

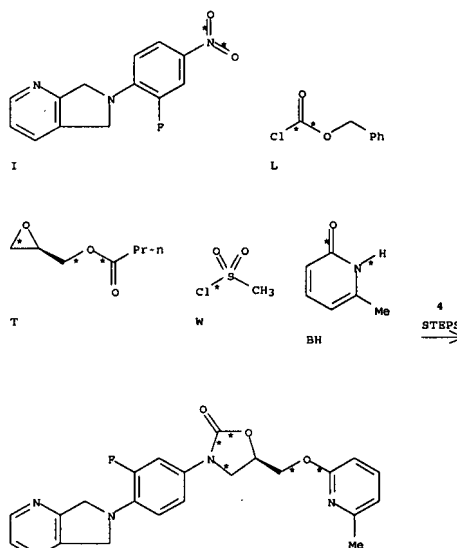
L2 ANSWER 4 OF 5 CASREACT COPYRIGHT 2007 ACS on STN  
 ACCESSION NUMBER: 145:249128 CASREACT  
 TITLE: Antibacterial activity of pyrrolopyridine-substituted oxazolidinones: synthesis and in vitro SAR of various C-5 acetamide replacements  
 AUTHOR(S): Paget, Steven D.; Boggs, Christine M.; Foleno, Barbara  
 D.: Goldschmidt, Raul M.; Hlasta, Dennis J.; Weidner-Wells, Michele A.; Werblood, Harvey M.; Bush, Karen; Macielag, Mark J.  
 CORPORATE SOURCE: Johnson & Johnson Pharmaceutical Research and Development, L.L.C., Raritan, NJ, 08869, USA  
 SOURCE: Bioorganic & Medicinal Chemistry Letters (2006), 16(17), 4537-4542  
 CODEN: BMCLEB; ISSN: 0960-894X  
 PUBLISHER: Elsevier B.V.  
 DOCUMENT TYPE: Journal  
 LANGUAGE: English  
 GI



AB A series of pyrrolopyridine-substituted oxazolidinones containing various C-5 acetamide isosteres, e.g. I, was synthesized and the structure-antibacterial activity relationships were determined against a representative panel of susceptible and resistant Gram-pos. bacteria.

RX(66) OF 167 COMPOSED OF RX(4), RX(5), RX(6), RX(21)  
 RX(66) I + L + T + W + BH ==> BI

L2 ANSWER 4 OF 5 CASREACT COPYRIGHT 2007 ACS on STN (Continued)



BI  
 YIELD 93%

RX(4) RCT I 344460-40-8

STAGE(1)  
 RGT N 540-69-2 Ammonium formate  
 CAT 7440-05-3 Pd  
 SOL 67-56-1 MeOH, 109-99-9 THF

STAGE(2)  
 RCT L 501-53-1

L2 ANSWER 4 OF 5 CASREACT COPYRIGHT 2007 ACS on STN (Continued)  
 RGT O 144-55-8 NaHCO<sub>3</sub>  
 SOL 7732-18-5 Water, 67-64-1 Me<sub>2</sub>CO

PRO M 344460-43-1

RX(5) RCT M 344460-43-1

STAGE(1)  
 RGT V 109-72-8 BuLi  
 SOL 109-99-9 THF  
 CON -78 deg C

STAGE(2)  
 RCT T 60456-26-0  
 CON -78 deg C -> room temperature

PRO U 344459-52-5

RX(6) RCT U 344459-52-5, W 124-63-0

RGT Y 121-44-8 Et<sub>3</sub>N  
 PRO X 344460-45-3  
 SOL 68-12-2 DMP  
 NTS key intermediate

RX(21) RCT X 344460-45-3, BH 3279-76-3

RGT BG 7646-69-7 NaH  
 PRO BI 906480-77-1  
 SOL 68-12-2 DMP

REFERENCE COUNT: 25 THERE ARE 25 CITED REFERENCES AVAILABLE FOR THIS

FORMAT RECORD. ALL CITATIONS AVAILABLE IN THE RE

L2 ANSWER 5 OF 5 CASREACT COPYRIGHT 2007 ACS on STN  
 ACCESSION NUMBER: 145:8155 CASREACT  
 TITLE: Preparation of 1,7-naphthyridines as selective PDE4 inhibitors for treating and/or preventing an inflammatory and/or allergic diseases

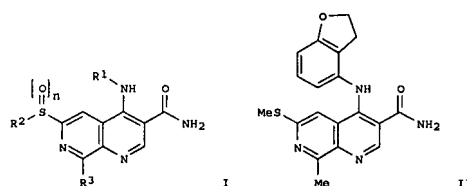
INVENTOR(S): Eldred, Colin David; Robinson, John Edward; Steel, Allison Judith  
 PATENT ASSIGNEE(S): Glaxo Group Limited, UK  
 SOURCE: PCT Int. Appl., 25 pp.  
 CODEN: PIXXD2

DOCUMENT TYPE: Patent  
 LANGUAGE: English  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
WO 2006053784	A2	20060526	WO 2005-EP12462	20051117
WO 2006053784	A3	20060706		

W: AB, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GR, GU, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW  
 RW: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GO, GW, ML, MR, NE, SN, TD, TG, BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM

PRIORITY APPL. INFO.: GB 2004-25572 20041119  
 OTHER SOURCE(S): MARPAT 145:8155  
 GI

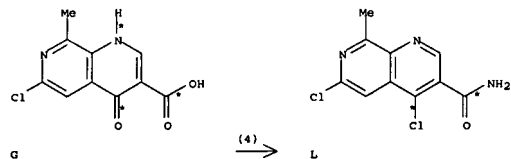


AB The title compds. I [R1 = Ph which may be unsubstituted or substituted by one or two substituents selected from F, Cl, alkoxy, CN; Ph fused to a 5-membered saturated ring containing one O atom; pyridinyl which may be unsubstituted or substituted by one or two substituents selected from F or Cl; or C-linked pyrazolyl which may be unsubstituted or substituted by

10/806,061

L2 ANSWER 5 OF 5 CASREACT COPYRIGHT 2007 ACS on STN (Continued)  
alkyl; R2 = alkyl; R3 = alkyl; and n = 0-2], were prepd. E.g., a  
multi-step synthesis of II, starting from  
6-chloro-2-methyl-3-pyridinamine  
and di-Et ((ethoxy)methylidene)propanedioate, was given. The ability of  
comps. I to inhibit PDE3, PDE4B, PDE4D, PDE5 and PDE6 was detd. (data  
were given for exemplified compds. I). For example, II showed pIC50 of  
9.5 in PDE4B and PDE4D assays. Pharmaceutical compn. comprising the  
compd. I was disclosed.

RX(4) OF 35 ...G ==> L...



RX(4) RCT G 888011-95-8

STAGE(1)

RCT M 10025-87-3 POCl3

SOL 10025-87-3 POCl3

CON overnight, 50 deg C

STAGE(2)

RGT N 7664-41-7 NH3

SOL 67-56-1 MeOH, 109-99-9 THF

CON SUBSTAGE(1) 10 minutes, -78 deg C

SUBSTAGE(2) 1 hour, -78 deg C

SUBSTAGE(3) overnight, -78 deg C -> room temperature

PRO L 888011-96-9

10/806,061

=> d ibib abs kwic 1-3



10/806,061

L12 ANSWER 1 OF 3 CA COPYRIGHT 2007 ACS on STN  
 AB A process for the preparation of pyridine and/or picolines (e.g., a mixture of  
 TITLE: Catalytic process for the production of pyridine and picolines from ammonia and carbonyl compounds  
 INVENTOR(S): Kumar, Rajiv; Joshi, Praphulla Narahar; Chapekar, Gopal Moreswar; Niphadkar, Prashant Suresh; Agarwal, Ashutosh; Verma, Pradeep Kumar; Singh, Kumar Samir  
 PATENT ASSIGNEE(S): Council of Scientific and Industrial Research, India; Jubilant Organosys Ltd.  
 SOURCE: PCT Int. Appl., 17 pp.  
 CODEN: PIXXD2  
 DOCUMENT TYPE: Patent  
 LANGUAGE: English  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
WO 2005000816	A1	20050106	WO 2003-IN465	20031231
W: AB, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GR, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MY, NZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, UZ, VC, VN, YU, ZA, ZM, ZW				
RW: BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD,				
US 2005131235	A1	20050616	US 2003-731440	20031210
AU 2003300721	A1	20050113	AU 2003-300721	20031231
EP 1648869	A1	20060426	EP 2003-817293	20031231
R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, SK				
PRIORITY APPLN. INFO.:			IN 2003-DE853	A 20030627
			WO 2003-IN465	W 20031231

OTHER SOURCE(S): CABBREACT 142:113907  
 AB A process for the preparation of pyridine and/or picolines (e.g., a mixture of  
 TITLE: Catalytic process for the production of pyridine and picolines from ammonia and carbonyl compounds  
 INVENTOR(S): Kumar, Rajiv; Joshi, Praphulla Narahar; Chapekar, Gopal Moreswar; Niphadkar, Prashant Suresh; Agarwal, Ashutosh; Verma, Pradeep Kumar; Singh, Kumar Samir  
 PATENT ASSIGNEE(S): Council of Scientific and Industrial Research, India; Jubilant Organosys Ltd.  
 SOURCE: PCT Int. Appl., 17 pp.  
 CODEN: PIXXD2  
 DOCUMENT TYPE: Patent  
 LANGUAGE: English  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

L12 ANSWER 1 OF 3 CA COPYRIGHT 2007 ACS on STN (Continued)  
 AB A process for the preparation of pyridine and/or picolines (e.g., a mixture of  
 TITLE: Catalytic process for the production of pyridine and picolines from ammonia and carbonyl compounds  
 INVENTOR(S): Kumar, Rajiv; Joshi, Praphulla Narahar; Chapekar, Gopal Moreswar; Niphadkar, Prashant Suresh; Agarwal, Ashutosh; Verma, Pradeep Kumar; Singh, Kumar Samir  
 PATENT ASSIGNEE(S): Council of Scientific and Industrial Research, India; Jubilant Organosys Ltd.  
 SOURCE: PCT Int. Appl., 17 pp.  
 CODEN: PIXXD2  
 DOCUMENT TYPE: Patent  
 LANGUAGE: English  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

L12 ANSWER 1 OF 3 CA COPYRIGHT 2007 ACS on STN (Continued)  
 AB A process for the preparation of pyridine and/or picolines (e.g., a mixture of  
 TITLE: Catalytic process for the production of pyridine and picolines from ammonia and carbonyl compounds  
 INVENTOR(S): Kumar, Rajiv; Joshi, Praphulla Narahar; Chapekar, Gopal Moreswar; Niphadkar, Prashant Suresh; Agarwal, Ashutosh; Verma, Pradeep Kumar; Singh, Kumar Samir  
 PATENT ASSIGNEE(S): Council of Scientific and Industrial Research, India; Jubilant Organosys Ltd.  
 SOURCE: PCT Int. Appl., 17 pp.  
 CODEN: PIXXD2  
 DOCUMENT TYPE: Patent  
 LANGUAGE: English  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

L12 ANSWER 2 OF 3 CA COPYRIGHT 2007 ACS on STN  
 AB A process for the preparation of pyridine and/or picolines (e.g., a mixture of  
 TITLE: Catalytic process for the production of pyridine and picolines from ammonia and carbonyl compounds  
 INVENTOR(S): Kumar, Rajiv; Joshi, Praphulla Narahar; Chapekar, Gopal Moreswar; Niphadkar, Prashant Suresh; Agarwal, Ashutosh; Verma, Pradeep Kumar; Singh, Kumar Samir  
 PATENT ASSIGNEE(S): Council of Scientific and Industrial Research, India; Jubilant Organosys Ltd.  
 SOURCE: PCT Int. Appl., 17 pp.  
 CODEN: PIXXD2  
 DOCUMENT TYPE: Patent  
 LANGUAGE: English  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

L12 ANSWER 2 OF 3 CA COPYRIGHT 2007 ACS on STN (Continued)

miscellaneous 75-21-8, 75-25-2, Bromoform 75-26-3, 2-Bromopropane 75-28-5, Isobutane 75-28-5D, Isobutane, mixts. 75-29-6, 2-Chloropropane 75-31-0, Isopropylamine, miscellaneous 75-33-2, Isopropyl mercaptan 75-34-3, 1,1-Dichloroethane 75-35-4, miscellaneous

75-36-5, Acetyl chloride 75-38-7, 1,1-Difluoroethylene 75-39-8, Acetaldehyde ammonia 75-43-4, Dichloromono-fluoromethane 75-44-5, Phosgene 75-45-6, Chlorodifluoromethane 75-46-7, Trifluoromethane 75-50-3, Trimethylamine, miscellaneous 75-52-5, Nitromethane, miscellaneous 75-54-7, Methylchlorosilane 75-55-8, Propyleneimine 75-56-9, Propylene oxide, miscellaneous 75-59-2, Tetramethylammonium hydroxide 75-60-5, Cacodylic acid 75-61-6, Dibromodifluoromethane 75-63-8, Dichlorodifluoromethane 75-72-9, Chlorotrifluoromethane 75-73-0, Tetrafluoromethane 75-76-3, Tetramethylsilane 75-77-4, Trimethylchlorosilane, miscellaneous 75-78-5, Dimethylchlorosilane 75-79-6, Methyltrichlorosilane 75-83-2

75-86-5, Acetone cyanohydrin 75-87-6, Chloral 75-91-2, tert-Butyl hydroperoxide 75-94-5, Vinyltrichlorosilane 76-01-7, Pentachloroethane

76-02-8, Trichloroacetyl chloride 76-03-9, properties 76-05-1, Trifluoroacetic acid, miscellaneous 76-06-2, Chloropirrin 76-06-2D, Chloropirrin, mixts. 76-15-3, 76-16-4, Hexafluoroethane 76-19-7, Octafluoropropane 76-22-2, Camphor 77-47-4, Hexachlorocyclopentadiene 77-73-6, 77-78-1, Dimethyl sulfate 78-00-2, Tetraethyl lead 78-10-4, Tetraethyl silicate 78-62-6, Dimethyldiethoxysilane 78-67-1, Azodisobutyronitrile 78-76-2, 2-Bromobutane 78-78-4, Isopentane 78-79-5, Isoprene, miscellaneous 78-81-9, Isobutylamine 78-82-0, Isobutyronitrile 78-83-1, Isobutanol, miscellaneous 78-84-2, Isobutyraldehyde 78-85-3, Methacrylaldehyde 78-87-5, Propylene dichloride 78-89-7, Propylene chlorohydrin 78-90-0, 1,2-Propylenediamine 78-93-3, 2-Butanone, miscellaneous 78-94-4, Methyl vinyl ketone, miscellaneous 78-95-5, Monochloroacetone

79-01-6, Trichloroethylene, miscellaneous 79-03-8, Propionyl chloride 79-04-9, Chloroacetyl chloride 79-06-1, Acrylamide, miscellaneous 79-08-3, Bromoacetic acid 79-09-4, Propionic acid, miscellaneous 79-10-7, 2-Propenoic acid, miscellaneous 79-11-8, Chloroacetic acid, miscellaneous 79-20-9, Methyl acetate 79-21-0, Peroxyacetic acid 79-22-1, 79-24-3, Nitroethane 79-29-8, 2,3-Dimethylbutane 79-30-1, Isobutyl chloride 79-31-2, Isobutyric acid 79-36-7, Dichloroacetyl chloride 79-38-9, 79-41-4, miscellaneous 79-42-5, 79-43-6, Dichloroacetic acid, miscellaneous 79-44-7, Dimethylcarbamoyl chloride 80-10-4, Diphenyldichlorosilane 80-15-9, Cumene hydroperoxide

80-17-1, Benzene sulfohydrazide 80-47-7, p-Menthane hydroperoxide 80-51-3, Diphenyloxide-4,4'-disulfohydrazide 80-56-8, u-Pinene 80-62-6, 81-15-2, 82-71-3, 85-44-9, 1,3-Isobenzofurandione 86-50-0, Azinphos methyl 87-68-3, Hexachlorobutadiene 87-90-1, 88-17-5, 2-Trifluoromethylamine 88-72-2, o-Nitrotoluene 88-72-3, o-Chloronitrobenzene 88-74-4, o-Nitroaniline 88-75-5, o-Nitrophenol 88-89-1, 89-58-7, p-Nitroxyline 91-17-8, Decahydronaphthalene 91-20-3, Naphthalene, miscellaneous 91-20-3D, Naphthalene, dioxonide derivs. 91-22-5, Quinoline, miscellaneous 91-59-8,  $\beta$ -Naphthylamine 91-66-7, N,N-Diethylaniline 92-52-4D, Biphenyl,

L12 ANSWER 2 OF 3 CA COPYRIGHT 2007 ACS on STN (Continued)

chloro derivs. 92-52-4D, Biphenyl, halo derivs. 92-59-1, N-Ethyl-N-benzylaniline 92-87-5, Benzinide 93-58-3, Methyl benzoate 94-17-7, p-Chlorobenzoyl peroxide 94-36-0, Benzoyl peroxide, miscellaneous 95-48-7, miscellaneous 95-50-1, o-Dichlorobenzene 95-54-5, o-Phenylenediamine, miscellaneous 95-55-4, o-Aminophenol 95-80-7, 95-85-2, 2-Amino-4-chlorophenol 96-12-8, Dibromochloropropane 96-22-0, Diethyl ketone 96-23-1, 96-24-2, Glycerol a-miscellaneous 96-32-2, Methyl bromoacetate 96-33-3, 96-34-4, Methyl chloroacetate 96-37-7, Methyl cyclopentane 96-41-3, Cyclopentanol 97-62-1, Ethyl isobutyrate 97-63-2, 97-64-3, Ethyl lactate 97-72-3, Isobutyric anhydride 97-85-8, Isobutyl isobutyrate 97-86-9, 97-88-1, 97-95-0, 2-Ethylbutyraldehyde 98-00-0, Purfuryl alcohol 98-01-1, Purfural, miscellaneous 98-07-7, Benzotrichloride 98-08-0, Benzotrichloride 98-09-9, Benzene sulfonyl chloride 98-12-4, Cyclohexyltrichlorosilane 98-13-5, Phenyltrichlorosilane 98-16-8, 3-Trifluoromethylamine 98-82-8, Isopropylbenzene 98-83-9, miscellaneous 98-85-1, a-Methylbenzyl alcohol 98-87-3, Benzylidene chloride 98-88-4, Benzoyl chloride 98-94-2, 98-95-3, Nitrobenzene, miscellaneous 99-08-1, m-Nitrotoluene 99-09-2, m-Nitroaniline 99-35-4, Trinitrobenzene 99-99-0, p-Nitrotoluene 100-00-5, 100-01-6, p-Nitroaniline, miscellaneous 100-02-7, p-Nitrophenol, miscellaneous 100-17-4, 100-34-5, Benzene diazonium chloride

RL: ADV (Adverse effect, including toxicity); PEP (Physical, engineering or chemical process); BIOL (Biological study); PROC (Process) (packaging and transport of, acds. for)

IT 138-86-3, Dipentene 138-89-6, 139-02-6, Sodium phenolate 140-29-4, Phenylacetone 140-31-8, 1-Piperazineethanamine 140-80-7, 140-88-5, 141-32-2, 141-43-5, Ethanolamine, miscellaneous 141-57-1, Propyltrichlorosilane 141-59-3, tert-Octylmercaptan 141-75-3, Butyryl chloride 141-78-6, Ethyl acetate, miscellaneous 141-79-7, Methyl oxide 142-04-3, Aniline hydrochloride 142-29-0, Cyclopentene 142-62-1, Hexanoic acid, miscellaneous 142-82-5, Heptane, miscellaneous 142-84-7, Dipropylamine 142-96-1, Dibutyl ether 143-33-9, Sodium cyanide 144-49-0, Fluoroacetic acid 144-62-7D, Ethanedioic acid, salts

146-84-9, Silver picrate 149-74-6, Methylphenyldichlorosilane 151-50-8, Potassium cyanide 151-56-4, Ethylenimine, miscellaneous 156-62-7, Calcium cyanamide 260-94-6, Acridine 283-66-9, Hexamethylene

triperoxide diamine 287-23-0, Cyclobutane 287-92-3, Cyclopentane 291-64-5, Cycloheptane 298-00-0, Methyl parathion 298-07-7

302-01-2, Hydrazine, miscellaneous 309-00-2, Aldrin 352-93-2, Diethyl sulfide 353-36-6, Ethyl fluoride 353-42-4, Boron trifluoride dimethyl etherate 353-50-4, Carbonyl fluoride 353-59-3, 354-32-5, Trifluoroacetyl chloride 357-57-3, Brucine 360-89-4, Octafluorobut-2-ene 428-59-1, Hexafluoropropylene oxide 431-03-8, Butanedione 442-00-5, 442-05-5, Fluorobenzene 462-08-8, 4-Aminopyridine 462-95-3, Diethoxymethane 463-04-7, Amyl nitrite 463-49-0, Propadiene 463-58-1, Carbonyl sulfide 463-71-8, Thiophosgene 463-82-1, 2,2-Dimethylpropane 479-45-8, 501-53-1, Benzyl chloroformate 502-98-7D, salts 503-74-2, Isopentanoic acid 504-24-5,

L12 ANSWER 2 OF 3 CA COPYRIGHT 2007 ACS on STN (Continued)

Cyclooctatetraene 630-08-0, Carbon monoxide, miscellaneous 630-72-8, Trinitroacetone 637-78-5, Isopropyl propionate 638-11-9, Isopropyl butyrate 638-29-9, Valeryl chloride 638-49-3, Amyl formate 641-16-7, 2,3,4,6-Tetrachlorophenol 644-31-9, Acetylbenzoyl peroxide 646-97-3, Phenyl phosphorus dichloride 645-55-6, N-Nitroaniline 646-06-0, Dioxolane 674-81-7, Nitrosoguanidine 674-82-8, Diketene 676-83-5, Methyl phosphonous dichloride 676-97-1, Methyl phosphonic dichloride 676-98-2, Methyl phosphonothioic dichloride 677-71-4, Hexafluoroacetone hydrate 681-84-5, Methyl orthosilicate 684-16-2, Hexafluoroacetone 693-21-0, Diethylene glycol dinitrate 694-05-3, 1,2,3,6-Tetrahydropyridine 757-58-4, Hexaethyl tetraphosphate 762-12-9, Decanoyl peroxide 762-13-0, Pelargonyl peroxide 762-16-3, 765-34-4, Glycidaldehyde 766-09-6, 1-Ethylpiperidine 771-29-9, Tetralin hydroperoxide 776-74-9, Diphenylmethyl bromide 814-78-8, Methyl isopropenyl ketone 822-06-0, 831-52-7, Sodium picramate 883-40-9, Diazodiphenylmethane 918-37-6, Hexanitroethane 918-54-7, Trinitroethanol 926-63-6, 926-64-7, 2-Dimethylaminoacetone 928-65-4, Hexyltrichlorosilane 929-06-6, 2-(2-Aminoethoxy)ethanol 993-00-0, Methylchlorosilane 993-12-4, 993-43-1, Ethyl phosphonothioic dichloride

RL: ADV (Adverse effect, including toxicity); PEP (Physical, engineering or chemical process); BIOL (Biological study); PROC (Process) (packaging and transport of, acds. for)

IT 1002-16-0, Amyl nitrate 1070-19-5, tert-Butoxycarbonyl azide 1120-21-4, Undecane 1125-27-5, 1126-78-9, 1187-93-5, Perfluoromethyl vinyl ether 1299-86-1, Aluminum carbide 1300-64-7, Anisoyl chloride 1300-71-6, Xylenol 1300-73-8D, derivs. 1303-28-2, Arsenic pentoxide 1303-33-9, Arsenic sulfide 1303-33-9D, Arsenic sulfide, mixture with chlorates 1304-28-5, Barium oxide, miscellaneous 1304-29-6, Barium peroxide 1305-78-8, Calcium oxide, miscellaneous 1305-79-9, Calcium peroxide 1305-99-3, Calcium phosphide 1309-60-0, Lead dioxide 1310-58-3, Potassium hydroxide, miscellaneous 1310-65-2, Lithium hydroxide 1310-73-2, Sodium hydroxide, miscellaneous 1310-82-3, Rubidium hydroxide 1312-73-8, Potassium sulfide 1313-60-6, Sodium peroxide 1313-82-2, Sodium sulfide, miscellaneous 1314-18-7, Strontium peroxide 1314-22-3, Zinc peroxide 1314-24-5, Phosphorus trioxide 1314-34-7, Vanadium trioxide 1314-56-3, Phosphorus pentoxide, miscellaneous 1314-62-1, Vanadium pentoxide, miscellaneous 1314-80-3, Phosphorus sulfide (P2S5) 1314-84-7, Zinc phosphide 1314-85-8, Phosphorus sesquisulfide 1319-77-3, Cresylic acid 1320-37-2, Dichlorotetrafluoroethane 1321-10-4, Chlorocresol 1321-31-9, Phenetidine 1327-53-3, Arsenic trioxide 1330-20-7, Xylene, miscellaneous 1330-45-6, Chlorotrifluoroethane 1330-78-5, Tricresyl phosphate 1331-22-2, Methyl cyclohexanone 1332-12-3, Fulminating gold 1332-37-2, Iron oxide, properties 1333-39-7, Phenolsulfonic acid 1333-41-1, Picoline 1333-74-0, Hydrogen, miscellaneous 1333-82-0, Chromium trioxide 1333-83-1, Sodium hydrogen fluoride 1335-26-8, Magnesium peroxide 1335-31-5, Mercury oxycyanide 1335-85-9, Dinitro-o-cresol 1336-21-6, Ammonium hydroxide 1337-81-1 1338-23-4, Methyl ethyl ketone peroxide 1341-24-8, Chloroacetophenone 1341-49-7, Ammonium hydrogen fluoride 1344-40-7, Lead phosphite, dibasic 1344-67-8, Copper chloride 1498-40-4, Ethyl phosphonous dichloride 1498-51-7, Ethyl phosphorodichloride 1569-69-3, Cyclohexyl mercaptan 1609-86-5, tert-Butyl isocyanate 1623-15-0, 1623-24-1, Isopropyl acid phosphate 1634-04-4, Methyl-tert-butyl ether 1693-71-6, Triallyl borate 1705-60-8, 2,2-Di(4,4-di-tert-butylperoxy)cyclohexylpropane 1712-64-7, Isopropyl nitrate 1719-53-5, Diethyldichlorosilane

L12 ANSWER 2 OF 3 CA COPYRIGHT 2007 ACS on STN (Continued)

1737-93-5, 3,5-Dichloro-2,4,6-trifluoropyridine 1789-58-8, Allyl  
 Ethyldichlorosilane 1795-48-8, Isopropyl isocyanate 1838-59-1, Allyl  
 formate 1873-29-6, Isobutyl isocyanate 1885-14-9, Phenylchloroformate  
 1947-27-9, Arsenic trichloride 2050-92-2, Di-n-amyamine 2094-98-6,  
 1,1'-Azobis(hexamethylenetriamine) 2144-45-8, Dibenzyl peroxycarbonate  
 2155-71-7, 2167-23-9, 2,2-Di(tert-butylperoxy)butane 2217-06-3,  
 Dipicryl sulfide 2243-94-9, 1,3,5-Trinitronaphthalene 2244-21-5,  
 Potassium dichloroisocyanurate 2294-47-5, p-Diazidobenzene 2312-76-7  
 2338-12-7, 5-Nitrobenzotriazole 2487-90-3, Trimethoxysilane  
 2508-19-2,  
 Trinitrobenzenesulfonic acid 2524-03-0, Dimethyl chlorothiophosphate  
 2524-04-1, Diethylthiophosphoryl chloride 2549-51-1, Vinyl  
 chloroacetate  
 2551-62-4, Sulfur hexafluoride 2567-83-1, Tetraethylammonium  
 perchlorate  
 2657-00-3, Sodium 2-diazo-1-naphthol-5-sulfonate 2691-41-0,  
 Cycloctetramethylenetetranitramine 2696-92-6, Nitrosyl chloride  
 2699-79-8, Sulfuryl fluoride 2782-57-2, Dichloroisocyanuric acid  
 2782-57-2D, Dichloroisocyanuric acid, salts 2820-51-1, Nicotine  
 hydrochloride 2825-15-2 2855-13-2, Isophoronediamine 2867-47-2,  
 Dimethylaminoethyl methacrylate 2893-78-9, Sodium dichloroisocyanurate  
 2937-50-0, Allyl chloroformate 2941-64-2, Ethyl chlorothioformate  
 2980-64-5 3025-98-5, 2,5-Dimethyl-2,5-dihydroperoxy hexane 3031-74-1,  
 Ethyl hydroperoxide 3032-55-1 3054-95-3, 3,3-Diethoxypropene  
 3087-37-4, Tetrapropylorthotitanate 3129-90-6, Isothiocyanic acid  
 3129-91-7, Dicyclohexylammonium nitrite 3132-64-7, Epibromohydrin  
 3165-93-3, 4-Chloro-o-toluidine hydrochloride 3173-53-3, Cyclohexyl  
 isocyanate 3179-56-4, Acetyl cyclohexanesulfonyl peroxide 3188-13-4,  
 Chloromethyl ethyl ether 3248-28-0, Dipropionyl peroxide 3268-49-3  
 3275-73-8, Nicotine tartrate 3282-30-2, Trimethylacetyl chloride  
 3497-00-5, Phenyl phosphorus thiodichloride 3689-24-5 3724-65-0,  
 Crotonic acid 3811-04-9, Potassium chlorate 3926-62-3, Sodium  
 chloroacetate 3982-91-0, Thiophosphoryl chloride 4016-11-9,  
 1,2-Epoxy-3-ethoxypropene 4098-71-9 4109-96-0, Dichlorosilane  
 4170-30-3, Crotonaldehyde 4300-97-4 4316-42-1, N-n-Butylimidazole  
 4419-11-8, 2,2'-Azodi(2,4-dimethylvaleronitrile) 4421-50-5 4435-53-4,  
 Butoxyl 4452-58-8, Sodium percarbonate 4472-06-4, Carbonazidodithioic  
 acid 4484-72-4, Dodecyltrichlorosilane 4528-34-1 4547-70-0  
 4591-46-2 4682-03-5, Diazodinitrophenol 4795-29-3,  
 Tetrahydrofurfurylamine 4904-61-4, 1,5,9-Cyclododecatriene 5283-66-9,  
 Octyltrichlorosilane 5283-67-0, Nonyltrichlorosilane 5329-14-7,  
 Sulfamic acid 5419-55-6, Triisopropyl borate 5610-59-3, Silver  
 fulminate 5637-83-2, Cyanuric triazide 5653-21-4 5894-60-0,  
 Hexadecyltrichlorosilane 5970-32-1, Mercury salicylate 6023-29-6  
 6275-02-1 6423-43-4 6427-21-0, Methoxymethyl isocyanate 6484-52-2,  
 Nitric acid ammonium salt, properties 6484-52-2D, Ammonium nitrate,  
 mixts. with fuel oils 6505-86-8, Nicotine sulfate 6559-60-5,  
 1,2,4-Butanetriol trinitrate 6842-15-5, Propylene tetramer 6867-30-7,  
 Lithium acetylde ethylenediamine complex 7304-92-9 7332-16-3,  
 Inositol hexanitrate 7429-90-5, Aluminum, miscellaneous 7429-90-5D,  
 Aluminum, alkyl derivs. 7439-90-9, Krypton, miscellaneous 7439-92-1D,  
 Lead, compds. 7439-93-2, Lithium, miscellaneous 7439-93-2D, Lithium,  
 alkyl derivs. 7439-95-4, Magnesium, miscellaneous 7439-95-4D,  
 Magnesium, alkyl derivs. 7439-97-6, Mercury, miscellaneous  
 7439-97-6D,

L12 ANSWER 2 OF 3 CA COPYRIGHT 2007 ACS on STN (Continued)

Arsenic acid 7778-44-1, Calcium arsenate 7778-54-3, Calcium  
 hypochlorite 7778-66-7 7778-74-7, Potassium perchlorate 7779-86-4,  
 Zinc dithionite 7779-88-6, Zinc nitrate 7782-39-0, Deuterium,  
 miscellaneous 7782-41-4, Fluorine, miscellaneous 7782-44-7, Oxygen,  
 miscellaneous 7782-44-7D, Oxygen, mixts. with rare gases 7782-45-2,  
 Selenium, miscellaneous 7782-50-5, Chlorine, miscellaneous 7782-65-2,  
 Germane 7782-78-7, Nitrosylsulfuric acid 7782-79-8D, Hydrazoic acid,  
 copper complexes 7782-99-2, Sulfurous acid, miscellaneous 7783-06-4,  
 Hydrogen sulfide, miscellaneous 7783-07-5, Hydrogen selenide (H2Se)  
 7783-08-6, Selenic acid 7783-33-7 7783-41-7, Oxygen difluoride  
 7783-54-2, Nitrogen trifluoride 7783-56-4, Antimony trifluoride  
 7783-60-0, Sulfur tetrafluoride 7783-61-1, Silicon tetrafluoride  
 7783-66-6, Iodine pentafluoride 7783-70-2, Antimony pentafluoride  
 7783-79-1, Selenium hexafluoride 7783-80-4, Tellurium hexafluoride  
 7783-81-5, Uranium hexafluoride 7783-82-6, Tungsten hexafluoride  
 7783-91-7, Silver chloride 7784-08-9 7784-21-6, Aluminum hydride  
 7784-30-7, Aluminum phosphate 7784-42-1, Arsine 7784-46-5, Sodium  
 arsenite 7786-30-3D, Magnesium chloride (MgCl2), mixt. with chlorates  
 7787-36-2, Barium permanganate 7787-41-9, Barium selenate 7787-71-5,  
 Bromine trifluoride 7788-97-8, Chromic fluoride 7789-09-5, Ammonium  
 dichromate 7789-18-6, Cesium nitrate 7789-21-1, Fluorosulfonic acid  
 7789-23-3, Potassium fluoride 7789-29-9, Potassium bifluoride  
 7789-30-2, Bromine pentafluoride 7789-38-0, Sodium bromate 7789-59-5,  
 Phosphorus oxybromide 7789-60-8, Phosphorus tribromide 7789-61-3,  
 Antimony tribromide 7789-69-7, Phosphorus pentabromide 7789-78-8,  
 Calcium hydride 7790-59-2 7790-69-4, Lithium nitrate 7790-91-2,  
 Chlorine trifluoride 7790-93-4, Chloric acid 7790-94-5,  
 Chlorosulfonic  
 acid 7790-98-9, Ammonium perchlorate 7790-99-0, Iodine monochloride  
 7791-10-8, Strontium chlorate 7791-23-3, Selenium oxychloride  
 7791-25-5, Sulfuryl chloride 7791-27-7, Disulfuryl chloride  
 7803-51-2,  
 Phosphine 7803-52-3, Stibine 7803-54-5, Magnesium diamide  
 7803-55-6,  
 Ammonium metavanadate 7803-57-8, Hydrazine hydrate 7803-62-5, Silane,  
 miscellaneous 7803-63-6, Ammonium hydrogen sulfate 8004-09-9  
 8006-19-7, Amalol 8006-28-8, Soda lime 8007-56-5, Nitrohydrochloric  
 acid 8007-58-7 8007-74-6, London Purple 8014-95-7, Fuming sulfuric  
 acid 8049-17-0, Ferrosilicon 8050-88-2, Celluloid 8063-77-2  
 8065-53-0, Hexolite 8066-33-9, Pentolite 8070-50-6 9003-53-6,  
 Polystyrene 9004-70-0, Colloidon 9056-38-6, Nitrostarch 9080-17-5,  
 Ammonium polysulfide 10022-31-8, Barium nitrate 10024-97-2, Nitrogen  
 oxide (N2O), properties 10025-78-2, Trichlorosilane 10025-85-1,  
 Nitrogen trichloride 10025-87-3, Phosphorus oxychloride 10025-91-9,  
 Antimony trichloride 10026-04-7, Silicon tetrachloride 10026-11-6,  
 Zirconium tetrachloride 10026-13-8, Phosphorus pentachloride  
 10031-13-7 10031-87-5, 2-Ethylbutyl acetate 10034-61-8, Magnesium  
 perchlorate 10034-85-2, Hydrogen nitrate 10035-10-3, Hydrogen bromide,  
 miscellaneous 10039-54-0, Hydroxylamine sulfate 10042-76-9, Strontium  
 nitrate 10045-94-0, Mercuric nitrate 10049-04-4, Chlorine dioxide  
 10099-74-8, Lead nitrate 10101-50-5 10102-06-4, Uranyl nitrate  
 10102-12-2, Selenium nitride 10102-18-8, Sodium selenite 10102-43-9,  
 Nitric oxide, miscellaneous 10102-44-0, Nitrogen dioxide, miscellaneous  
 10102-49-5, Ferric arsenate 10102-50-8, Ferrous arsenate 10103-50-1  
 10118-76-0 10124-37-5, Chlorine nitrate 10124-48-9, Mercury ammonium  
 chloride 10124-50-2, Potassium arsenite 10137-7-3, Chlorine ammonium  
 10192-29-7, Ammonium chlorate 10241-05-1, Molybdenum pentachloride  
 10256-53-8, Methanamine, compd. with trinitromethane, miscellaneous  
 10294-33-4, Boron tribromide 10294-34-5, Boron trichloride 10306-83-9

L12 ANSWER 2 OF 3 CA COPYRIGHT 2007 ACS on STN (Continued)

Mercury, compds. 7440-01-9, Neon, miscellaneous 7440-09-7, Potassium,  
 miscellaneous 7440-17-7, Rubidium, miscellaneous 7440-21-3, Silicon,  
 miscellaneous 7440-23-5, Sodium, miscellaneous 7440-28-0D, Thallium,  
 compds. 7440-29-1, Thorium, miscellaneous 7440-31-5D, Tin, org.  
 compds. 7440-32-6, Titanium, properties 7440-36-0, Antimony,  
 miscellaneous 7440-36-0D, Antimony, inorg. and org. compds.  
 7440-37-1,  
 Argon, miscellaneous 7440-38-2, Arsenic, miscellaneous 7440-39-3,  
 Barium, miscellaneous 7440-39-3D, Barium, alloys 7440-39-3D, Barium,  
 compds. 7440-41-7, Beryllium, miscellaneous 7440-41-7D, Beryllium,  
 compds. 7440-43-9D, Cadmium, compds. 7440-44-0, Carbon, miscellaneous  
 7440-45-1, Cerium, miscellaneous 7440-46-2, Cesium, miscellaneous  
 7440-55-3, Gallium, miscellaneous 7440-58-6, Helium, miscellaneous  
 7440-59-7, Helium, miscellaneous 7440-61-1, Uranium, miscellaneous  
 7440-63-3, Xenon, miscellaneous 7440-66-6, Zinc, miscellaneous  
 7440-67-7, Zirconium, miscellaneous 7440-70-2, Calcium, miscellaneous  
 7440-70-2D, Calcium, alloys 7446-09-5, Sulfur dioxide, miscellaneous  
 7446-11-9, Sulfur trioxide, miscellaneous 7446-14-2, Lead sulfate  
 7446-18-6, Thallium sulfate 7446-70-0, Aluminum chloride (AlCl3),  
 miscellaneous 7487-94-7, Mercuric chloride, miscellaneous 7488-56-4,  
 Selenium disulfide 7521-80-4, Butyltrichlorosilane 7550-45-0,  
 Titanium tetrachloride, miscellaneous 7570-26-5,  
 1,2-Dinitroethane 7572-29-4, Dichloroacetylene 7578-36-1 7580-67-8,  
 Lithium hydride 7601-89-0, Sodium perchlorate 7601-90-3, Perchloric  
 acid, miscellaneous 7616-94-6, Perchloryl fluoride 7631-89-2, Sodium  
 arsenate 7631-99-4, Sodium nitrate, miscellaneous 7632-00-0, Sodium  
 nitrite 7632-51-1, Vanadium tetrachloride 7637-07-2, Boron  
 trifluoride, miscellaneous 7645-25-2, Lead arsenate 7646-69-7, Sodium  
 hydride  
 RL: ADV (Adverse effect, including toxicity); PEP (Physical, engineering  
 or chemical process); BIOL (Biological study); PROC (Process)

IT 7646-78-8, Stannic chloride, miscellaneous 7646-85-7, Zinc chloride,  
 miscellaneous 7646-93-7, Potassium hydrogen sulfate 7647-01-0,  
 Hydrogen chloride, miscellaneous 7647-18-9, Antimony pentachloride  
 7647-19-0, Phosphorus pentafluoride 7664-38-2, Phosphoric acid,  
 miscellaneous 7664-38-2D, Phosphoric acid, esters 7664-39-3, Hydrogen  
 fluoride, miscellaneous 7664-41-7, Ammonia, miscellaneous  
 7664-93-9, Sulfuric acid, miscellaneous 7681-38-1, Sodium hydrogen  
 sulfate 7681-49-4, Sodium fluoride, miscellaneous 7681-52-9, Sodium  
 hypochlorite 7697-37-2, Nitric acid, miscellaneous 7704-34-9, Sulfur,  
 miscellaneous 7705-07-9D, Titanium trichloride, mixts.  
 7705-08-0, Ferric chloride, miscellaneous 7718-98-1, Vanadium  
 trichloride 7719-09-7, Thionyl chloride 7719-12-2, Phosphorus  
 trichloride 7722-64-7, Potassium permanganate 7722-84-1, Hydrogen  
 peroxide (H2O2), miscellaneous 7723-14-0, Phosphorus, miscellaneous  
 7726-95-6, Bromine, miscellaneous 7727-15-3, Aluminum bromide  
 7727-18-6, Vanadium oxytrichloride 7727-21-1, Potassium persulfate  
 7727-37-9, Nitrogen, miscellaneous 7727-37-9D, Nitrogen, mixts. with  
 rare gases 7727-54-0, Ammonium persulfate 7728-94-5, Chromic acid  
 (H2CrO4) 7756-94-7, Triisobutylene 7757-79-1, Potassium nitrate,  
 miscellaneous 7758-01-2, Potassium bromate 7758-09-0, Potassium  
 nitrite 7758-19-2, Sodium chlorite 7758-94-3, Ferrous chloride  
 7761-88-8, Silver nitrate, miscellaneous 7773-03-7, Potassium bisulfite  
 7775-09-9, Sodium chlorate 7775-14-6, Sodium dithionite 7778-39-4,

L12 ANSWER 2 OF 3 CA COPYRIGHT 2007 ACS on STN (Continued)

10326-21-3, Magnesium chlorate 10326-24-6 10361-95-2, Zinc chlorate  
 10377-60-3, Magnesium nitrate 10377-66-9, Manganese nitrate  
 10415-75-5, Mercurous nitrate 10421-48-4, Ferric nitrate 10431-47-7  
 10544-63-5, Ethyl crotonate 10699-19-5, Dichlorobutene 11071-47-9,  
 Isocouene 11099-22-2 11105-16-1, Zirconium hydride 11122-26-2  
 11135-81-2 11138-49-1, Sodium aluminate 11140-68-4, Titanium  
 hydride 12001-29-5, Chrysotile 12002-19-6, Mercury nucleate  
 12002-48-1, Trichlorobenzene 12030-88-5, Potassium superoxide  
 12031-80-0, Lithium peroxide 12033-49-7, Nitrogen trioxide  
 12034-12-7,  
 Sodium superoxide 12057-74-8, Magnesium phosphide (Mg3P2) 12125-01-8,  
 Ammonium fluoride 12135-76-1, Ammonium sulfide 12136-15-1, Mercury  
 nitride 12164-94-2, Ammonium azide 12167-20-3, Nitroresol  
 12172-67-7, Actinolite 12401-70-6, Potassium monoxide 12401-86-4,  
 Sodium monoxide 12427-38-2, Maneb 12440-42-5, Tin phosphide (Sn3P4)  
 12504-16-4, Strontium phosphide (Sr3P2) 12627-52-0, Antimony sulfide  
 12627-52-0D, Antimony sulfide, mixt. with chlorates 12640-89-0,  
 Selenium  
 oxide 12653-71-3, Mercury oxide 12737-18-7, Calcium silicide  
 12751-03-0, Cordite 12771-08-3, Sulfur chloride 12789-46-7, Amyl acid  
 phosphate 13092-75-6, Silver acetylde 13138-45-9 13225-10-0,  
 o-Methylglucoside cerantrate 13319-75-0, Boron trifluoride  
 dihydrate 13410-01-0, Sodium selenate 13424-46-9, Lead azide  
 13426-91-0, Cupriethylenediamine 13437-80-4, Mercuric arsenate  
 13444-85-4, Nitrogen triiodide 13446-10-1, Ammonium permanganate  
 13446-48-5, Ammonium nitrite 13450-97-0, Strontium perchlorate  
 13453-30-0, Thallium chlorate 13463-39-3, Nickel carbonyl  
 13463-40-6, Iron pentacarbonyl 13464-33-0, Zinc arsenate 13464-58-9D,  
 Arsenous acid, copper complexes 13465-73-1, Bromosilane 13465-95-7,  
 Barium perchlorate 13472-08-7 13473-90-0, Aluminum nitrate  
 RL: ADV (Adverse effect, including toxicity); PEP (Physical, engineering  
 or chemical process); BIOL (Biological study); PROC (Process)

IT 13477-00-4, Barium chlorate 13477-10-6, Barium hypochlorite  
 13477-36-6, Calcium perchlorate 13520-83-7, Uranyl nitrate hexahydrate  
 13537-32-1, Fluorophosphoric acid 13548-38-4, Chromium nitrate  
 13597-54-1, Zinc selenate 13597-99-4, Beryllium nitrate 13598-36-2,  
 Phosphonic acid 13637-63-3, Chlorine pentafluoride 13637-76-8, Lead  
 perchlorate 13730-59-7 13746-89-9, Zirconium nitrate 13762-51-1,  
 Potassium borohydride 13766-44-4, Mercury sulfate 13769-43-2,  
 Potassium metavanadate 13770-96-2, Sodium aluminum hydride 13774-25-9  
 13779-41-4, Difluorophosphoric acid 13780-03-5, Calcium bisulfite  
 13823-29-5, Thorium nitrate 13840-33-0, Lithium hypochlorite  
 13840-33-0D, Lithium hypochlorite, mixts. 13843-59-9, Ammonium bromate  
 13863-88-2, Silver azide 13967-90-3, Barium bromate 13973-87-0,  
 Bromine azide 13973-88-1, Chlorine azide 13987-01-4, Tripropylene  
 14014-86-9 14019-92-1, Calcium selenate 14293-73-3 14448-38-5,  
 Hypocitric acid 14519-07-0, Zinc bromide 14519-17-6, Magnesium  
 bromate 14546-44-2, Hydrazine azide 14567-73-8, Tremolite  
 14644-61-2, Zirconium sulfate 14666-78-5, Diethylperoxydicarbonate  
 14674-72-7, Calcium chlorite 14696-82-3, Iodine azide (I(N3))  
 14977-61-8 15195-06-9 15245-44-0, Lead trinitroresorcinate  
 15347-57-6, Lead acetate 15457-98-4 15512-36-4, Calcium dithionite  
 15545-97-8, 2,2'-Azodi(2,4-dimethyl-4-methoxyvaleronitrile) 15598-34-2,  
 Pyridine perchlorate 15718-71-5, Ethylenediamine diperchlorate  
 15825-70-4, Mannitol hexanitrate 15875-44-2, Methylenamine perchlorate  
 16215-49-9, Di-n-butyl peroxydicarbonate 16229-43-9, Vanadyl sulfate  
 16339-86-9 16646-35-8 16721-80-5, Sodium hydrofluoride 16753-36-9,  
 Copper acetylde 16853-85-3, Lithium aluminum hydride 16871-71-9,  
 Zinc

12 ANSWER 3 OF 3 CA COPYRIGHT 2007 ACS ON STN  
 ACCESSION NUMBER: S1:35047-C S1:35047-C  
 ORIGINAL REFERENCE NO.: S1:6704g-1,6705a-c  
 TITLE: Substituted pyridines  
 INVENTOR(S): Mahan, John E.  
 PATENT ASSIGNEE(S): Phillips Petroleum Co.  
 DOCUMENT TYPE: Patent  
 LANGUAGE: Unavailable  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
US 275596		18661225	US 1952-315837	19521020

GI For diagram(s), see printed CA 119202.  
 AB New catalysts are reported for the condensation of carbonyl compds. with NH<sub>3</sub> in the preparation of alkylpyridines useful as intermediates for pyridine derivs. with unsatd. side chains, which are in turn intermediates for synthetic rubber. An electrically heated 1.4-l. stainless steel bomb was charged with 170 g. paraldehyde (I), 173 g. NH<sub>3</sub> in 211 cc. H<sub>2</sub>O (molar ratio NH<sub>3</sub>:I = 7.91), and 0.18 mole metal fluoride as catalyst, sealed, the air replaced by N, the bomb heated 2 hrs. at 450-500°F while shaken by an electrically driven rocker, the excess NH<sub>3</sub> allowed to escape, the remaining mixture extracted with C<sub>6</sub>H<sub>6</sub>, and the extract fractionated (metal in the fluoride catalyst used, and yields (mole-%) of picolines and 2-methyl-3-ethylpyridine given): no catalyst, 2.6, 56.3; Sb, 1.5, 76.8; Cu (cupric), 2.8, 71.8;  
 Bi, 1.8, 71.0; Zn, 1.8, 69.8; Fe (ferric), 2.3, 69.8; Ba, 2.6, 69.5; Ag, 2.8, 61.9; Al, 3.5, 61.8; Ti, 1.7, 60.8. Thus all the catalysts increase the yield over the control run, and those preferred are the fluorides (or fluorides associated with H<sub>2</sub>F<sub>2</sub>) of metals in groups IB and II-VIII of the periodic table. Suitable carbonyl compds. other than I are MeCH=CHCHO, PhCH=CH<sub>2</sub>, PhCH(CH<sub>3</sub>)C(=O)CH<sub>3</sub> (II), MeCH=CHAC (III), p-ClC<sub>6</sub>H<sub>4</sub>C(CH<sub>3</sub>)=CH<sub>2</sub>, p-MeOC<sub>6</sub>H<sub>4</sub>C(CH<sub>3</sub>)=CH<sub>2</sub>, OC.O.CH<sub>2</sub>.CH<sub>2</sub>.CHAC, cyclopentanone, tetrahydropyrene, and β-cyclononylpropionaldehyde, or mixts. of BzH and AcPh, II and AcPh, BzH and PhC(CH<sub>3</sub>)=CH<sub>2</sub>, III and AcPh, or  
 III and Me<sub>2</sub>CO. Most suitable are aliphatic aldehydes or ketones with 2 α-H atoms. The catalyst amount may vary from 0.2-10% by weight of the carbonyl compound used, the molar ratio NH<sub>3</sub>-carbonyl compound from 1-12, the reaction temperature from 300 to 500°F, the time of heating from 5 min. to 5 hrs. The NH<sub>3</sub> may be liquid or in aqueous solution Emulsifying agents may be used in amts. from 0.1-5% by weight Water-soluble metal phosphate glasses may be added to the reaction mixture as synergists in aqueous solution or as solids in amts. from 0.05-10% by weight of the carbonyl compound  
 AB New catalysts are reported for the condensation of carbonyl compds. with NH<sub>3</sub> in the preparation of alkylpyridines useful as intermediates for pyridine derivs. with unsatd. side chains, which are in turn intermediates for synthetic rubber. An electrically heated 1.4-l. stainless steel bomb was charged with 170 g. paraldehyde (I), 173 g. NH<sub>3</sub> in 211 cc. H<sub>2</sub>O (molar ratio NH<sub>3</sub>:I = 7.91), and 0.18 mole metal fluoride as catalyst, sealed, the air replaced by N, the bomb heated 2 hrs. at 450-500°F while shaken by an electrically driven rocker, the excess NH<sub>3</sub> allowed to escape, the remaining mixture

L12	ANSWER OF 3 C.A.	COPYRIGHT 2007 ACS ON STN	(Continued)
	Pentamethylthephane	31058-64-7	31122-28-9, Nitrobenzenesulfonic acid
	33453-96-2	33864-17-4	34216-34-7, Trimethylcyclohexylamine
	35296-72-1, Butanol	35860-50-5,	Trinitrobenzoic acid
	35860-51-6,	Dinitrosorcinol	35884-77-6, Xylol bromide
	36472-34-1,	Chloropropene	37020-93-2, Mercury cyanide (Hg(CN))
	37187-22-7,	Acetyl acetone peroxide	37205-20-5, Methyl isobutyl ketone peroxide
	37273-91-9,	Metaldehyde	37420-91-5, Mercury iodide
	37668-10-8,	Aluminum vanadium oxide	38139-71-8, Bromine chloride
	38232-63-2,	Mercurous azide	38483-28-2, Mercury glycol dinitrate
	39377-46-6,	Copper cyanide	39377-56-5,
Lead	sulfide	39404-03-0, Magnesium silicide	39409-64-8, TVOPA
	39432-81-0	39455-80-6, Ammonium sodium vanadium oxide	40058-87-5,
	Isopropyl-2-chloropropanoate	41195-19-1	41587-36-4,
Chloronitroaniline	42296-74-2, Hexadecane	43133-95-5, Methyleneethane	50815-73-1
	50874-36-6	51006-59-8	51023-22-4, Trichlorobutene
	51064-12-1	51312-23-3, Mercury bromide	51317-24-9, Lead nitrososuccinate
	51325-42-9, Copper selenite	51845-86-4,	Ethyl borate
	52181-51-8	53014-37-2, Tetranitroaniline	53408-91-6, Mercury thiocyanate
	53422-49-4	53569-62-3	53839-08-0
	53906-68-6	54141-09-2,	1,4-Butyne diol
	54413-15-9, Tritonal	54727-89-8	54958-71-3
	5512-04-8, 5512-04-8, 5512-04-8	5512-04-8	5512-04-8
Riz:	ADV (Adverse effect, including toxicity); PEP (Physical, engineering or chemical process); BIOL (Biological study); PROC (Process) (packaging and transport of, stds. for)		

112 ANSWER 3 OF 3 CA COPYRIGHT 2007 ACS on STN (Continued)

extd. with C6H6, and the ext. fractionated (metal in the fluoride catalyst)

used, and yields (mole-%) of picolines and 2-methyl-3-ethylpyridine given): no catalyst, 2.6, 56.3; Sb, 1.5, 76.8; Cu (cupric), 2.8, 71.8;

Bi, 1.8, 71.0; Zn, 1.8, 69.8; Fe (ferric), 2.3, 69.8; Ba, 2.6, 69.5; Ag, 2.8, 61.9; Al, 3.5, 61.8; Ti, 1.7, 60.8. Thus, all the catalysts increase the yield over the control run, and those preferred are the fluorides (or fluorides assoc. with H2P2) of metals in groups Ib and II-VIII of the periodic table. Suitable carbonyl compds. other than I are MeCH.CMCHO, PhCH: CHBz, PhCH(CH2Bz)2 (II), MeCH.CHAC (III), p-ClC6H4CH(CH2Bz)2, p-MeOC6H4CH(CH2Bz)2, OC.O.CH2.CH2.CHAC, cyclopentanone, tetrahydropyrynone, and  $\beta$ -cyclohexylpropionaldehyde, or mixts. of BzH and AcPh, II and AcPh, BzH and PhCH2Bz, III and AcPh, or

III

and Me2 CO. Most suitable are aliphatic aldehydes or ketones with 2  $\alpha$ -H atoms. The catalyst amt. may vary from 0.2-10% by wt. of the carbonyl compd. used, the molar ratio NH3-carbonyl compd. from 1-12, the reaction temp. from 300 to 600°F., the time of heating from 5 min. to 5 hrs. The NH3 may be liquid or in aq. soln. Emulsifying agents may be used in amts.

from

0.1-5% by wt. Water-sol. metal phosphate glasses may be added to the reaction mixt. as synergists in aq. soln. or as solids in amts. from 0.05-10% by wt. of the carbonyl compd.

IT Condensation, chemical  
(of ammonia with carbonyl compds.)

IT Carbonyl compounds  
(reactions of, with NH3)

104-96 SP, 2-Picoline, 5-ethyl- 1333-41-1P, Picoline  
RL: PREP (Preparation)  
(manufacture of)

IT 7664-41-7, Ammonia  
(reactions of, with carbonyl compds.)

An alternative to view hit terms when display exceeds KWIC processing limits is to use HIT display format.

10/806,061

=> d his

(FILE 'HOME' ENTERED AT 11:22:35 ON 11 JUN 2007)

FILE 'CASREACT' ENTERED AT 11:22:50 ON 11 JUN 2007

L1 STRUCTURE UPLOADED  
L2 5 S L1 SAM  
L3 0 S L2 AND CATALYST

FILE 'CA' ENTERED AT 11:24:03 ON 11 JUN 2007

L4 0 S PICOLINE/PROD  
L5 0 S PICOLINE/PRO  
L6 14074 S PICOLINE  
L7 200820 S CARBONYL?  
L8 964462 S AMMONIA? OR NH?  
L9 17169 S L7 AND L8  
L10 130 S L9 AND L6  
L11 625653 S TI OR TITANIUM?  
L12 3 S L11 AND L10

=>

---Logging off of STN---

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Executing the logoff script...

=> LOG Y

\* \* \* \* \* STN Columbus \* \* \* \* \*

FILE 'HOME' ENTERED AT 11:27:33 ON 11 JUN 2007

=> file casreact

=> s l1 full

FULL SEARCH INITIATED 11:28:13 FILE 'CASREACT'  
SCREENING

SCREENING COMPLETE - 994928 REACTIONS TO VERIFY FROM 65642 DOCUMENTS

77.8% DONE	774500 VERIFIED	10264 HIT RXNS	854 DOCS
98.9% DONE	984251 VERIFIED	12540 HIT RXNS	1079 DOCS
100.0% DONE	994928 VERIFIED	12914 HIT RXNS	1094 DOCS

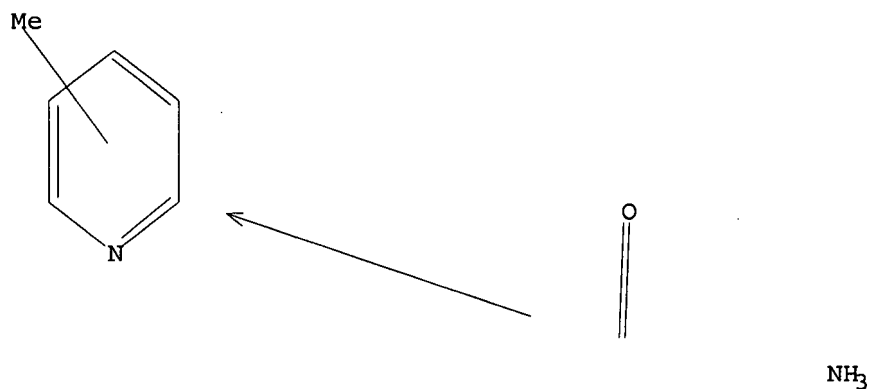
SEARCH TIME: 00.00.59

L2 1094 SEA SSS FUL L1 ( 12914 REACTIONS)

=> d l1

L1 HAS NO ANSWERS

L1 STR



Structure attributes must be viewed using STN Express query preparation.

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=> s 12 and (ti? or titanium?)
      138117 TI?
      9203 TITANIUM?
L3      255 L2 AND (TI? OR TITANIUM?)

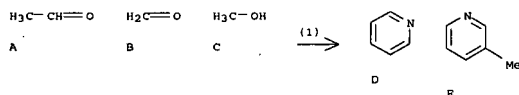
=> s 13 and (gas phas?)
      12988 GAS
      29456 PHAS?
      3966 GAS PHAS?
      (GAS(W) PHAS?)
L4      12 L3 AND (GAS PHAS?)

=> d ibib abs fhit 1-12
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10/806,061

14	ANSWER 1 OF 12	CASREACT	COPYRIGHT 2007 ACS ON STN
ACCESSION NUMBER:		146:251736 CASREACT	
TITLE:		A catalytic cyclocondensation process for preparing pyridine and alkyl-substituted pyridines from aldehydes and/or ketones with ammonia	
INVENTOR(S):		Singh, Shailendra Kumar; Tiwari, Neeraj;	
Kulshreshtha,		Vimaldeep; Agarwal, Ashutosh	
PATENT ASSIGNEE(S):		Jubilant Organosys Ltd., India	
SOURCE:		Indian, 32pp.	
DOCUMENT TYPE:		CODEN: INXXAP	
LANGUAGE:		Patent	
FAMILY ACC. NUM. COUNT:		English	
PATENT INFORMATION:		1	

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
IN 193364	A1	20040717	IN 2002-DE26	20020115
PRIORITY APPLN. INFO.:			IN 2002-DE26	20020115
<p>AB A process for preparing pyridine (e.g., pyridine) and alkyl-substituted pyridines comprises the cyclocondensation reaction of a C1-5 aldehyde (e.g., acetone and formalin) and/or a C1-5 ketone with ammonia in the gas phase in the presence of a catalyst in a fluidized or otherwise movable bed reactor at 350-550°/0.1-5 atm, the catalyst being a mixture of crystalline silica-alumina zeolite catalyst and amorphous silica-alumina catalyst in a weight ratio of 80:20 to 98:2, the amorphous or crystalline silica-alumina zeolite catalyst optionally being modified by exchanging with elements (e.g., Pd) and being maintained in the reactor at anytime during the reaction.</p>				

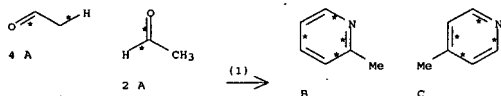
$$\text{RX(1) OF 1} \quad \text{A} + \text{B} + \text{C} \rightleftharpoons \text{D} + \text{E} + \text{F} + \text{G} + \text{H} + \text{I} + \text{J}$$


L4	ANSWER 2 OF 12	CASREACT	COPYRIGHT 2007 ACS	on STN
ACCESSION NUMBER:		143:117138	CASREACT	
TITLE:		Catalyst for synthesis of 2- and 4-picolines, process for preparing 2- and 4-picoline and process for preparing the catalyst		
INVENTOR(S):		Dutta, Pashupati; Roy, Subhash Chandra; Roy, Shyam Kishor; Goswami, Tarun Kant		
PATENT ASSIGNER(S):		Council of Scientific & Industrial Research, India		
SOURCE:		PCT Int. Appl., 10 pp.		
		CODEN: PIXXD2		
DOCUMENT TYPE:		Patent		
LANGUAGE:		English		
FAMILY ACC. NUM. COUNT:		1		
PATENT INFORMATION:				

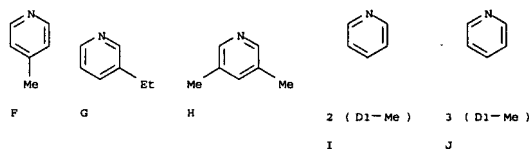
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2G	CA 2552158	A1	20050714	CA	2003-2552158	20031231
	EP 200300723	A1	20050721	AU	2003-300723	20031231
	AU 1708811	A1	20061011	EP	2003-189218	20031231
	R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, SK					
	CN 1886195	A	20061227	CN	2003-0110944	20031231
	IN 2004DN0489	A	20050310	IN	2004-0000000	20040322
	US 2005029458	A1	20050922	US	2004-805063	20040322
	PRIORITY APPLN. INFO.:					
	WO 2003-1IN467			WO	2003-1IN467	20031231
AB	Title catalyst comprises a heteropoly acid selected from the group consisting of silicotungstic acid, phosphotungstic acid, phosphomolybdic acid and vanadotungstic acid provided on a support. The support is selected from the group consisting of silica gel, alumina, silica-alumina, clays and montmorillonite. The invention also provides a process for the preparation thereof and use thereof for the synthesis of 2- and 4-picolines useful as intermediates for pharmaceuticals and agrochemicals.					

RX(1) OF 3      6 A    $\rightarrow$    B   +   C



L4 ANSWER 1 OF 12 CASREACT COPYRIGHT 2007 ACS on STN (Continued)



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RX(1)      RCT  A 75-07-0, B 50-00-0, C 67-56-1
           RGT  K 7664-41-7 NH3, L 7732-18-5 Water
           PRO  D 110-86-1, E 108-99-6, F 108-89-4, G 536-78-7, H
           591-22-0, I 27175-64-0, J 29611-84-5
           CON  10 hours, 450 deg C
           NTE  Zeolite catalyst comprised ZSM-5 in a silica-alunima clay
           matrix, gas phase, thermal

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L4 ANSWER 2 OF 12 CASREACT COPYRIGHT 2007 ACS on STN (Continued)  
RX(1)

```
STAGE(1)
RGT      D 7782-44-7 O2
CAT       7631-86-9 SiO2, 1343-93-7 Tungstate(3-),
          tetracosaperoxo-dodecacoxy[μ12-lphosphato(3-)-
          ko:ko:ko:ko:ko:ko:k
          appa:o'o:ko'':ko'':ko'':kappa
          pa.o'i'i]]dodeca-, hydrogen (1:3)
SOL       7732-18-5 Water
CON       SUBSTAGE(1) 1 hour, 200 - 250 deg C
          SUBSTAGE(2) 1 hour, 400 deg C
          SUBSTAGE(3) 400 deg C> xgm temperature
```

STAGE (2)  
RCT A 75-07-0  
RGT E 7664-41-7 NH3  
CON 2 hours, 380 deg C

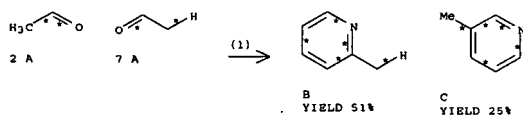
PRO B 109-06-8, C 108-89-4  
NTE gas phase, solid-supported catalyst,  
catalyst prep. in situ, 50-60% conversion  
REFERENCE COUNT: 3 THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS  
FORMAT RECORD. ALL CITATIONS AVAILABLE IN THE RE

L4 ANSWER 3 OF 12 CASREACT COPYRIGHT 2007 ACS on STN  
 ACCESSION NUMBER: 143:43780 CASREACT  
 TITLE: Catalytic process for production of pyridine and picolines from ammonia and aldehydes or ketones using MFI zeolites which contain zirconium or tin  
 INVENTOR(S): Agarwal, Ashutosh; Verma, Pradeep Kumar; Singh, Kumar Samir; Joshi, Praphulla Narahar; Chaphekar, Gopal Moreshwar; Niphadkar, Prashant Suresh; Kumar, Rajiv  
 PATENT ASSIGNEE(S): Council of Scientific & Industrial Research, India; Jubilant Organosys Limited  
 SOURCE: PCT Int. Appl., 15 pp.  
 CODEN: PIXXD2  
 DOCUMENT TYPE: Patent  
 LANGUAGE: English  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
WO 2005054197	A1	20050616	WO 2003-IN385	20031205
W:	AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, UZ, VC, VN, YU, ZA, ZM, ZW			
RW:	BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD,			

TG  
 AU 2003304586 A1 20050624 AU 2003-304586 20031205  
 US 2005209457 A1 20050922 US 2004-806061 20040322  
 PRIORITY APPLN. INFO.: WO 2003-IN385 20031205  
 AB A single-step catalytic process for the production of pyridine and picolines (e.g.,  $\alpha$ -picoline and  $\gamma$ -picoline) from a gas-phase mixture of a carbonyl compound (e.g., acetaldehyde) and ammonia in the presence of zeolite catalyst with an MFI zeolite containing Si and/or Sn is described.

RX(1) OF 2 9 A  $\rightarrow$  B + C + D

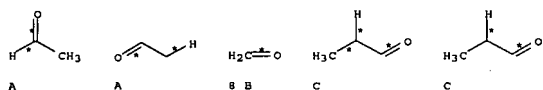


L4 ANSWER 4 OF 12 CASREACT COPYRIGHT 2007 ACS on STN  
 ACCESSION NUMBER: 142:113907 CASREACT  
 TITLE: Catalytic process for the production of pyridine and picolines from ammonia and carbonyl compounds  
 INVENTOR(S): Kumar, Rajiv; Joshi, Praphulla Narahar; Chaphekar, Gopal Moreshwar; Niphadkar, Prashant Suresh; Agarwal, Ashutosh; Verma, Pradeep Kumar; Singh, Kumar Samir  
 PATENT ASSIGNEE(S): Council of Scientific and Industrial Research, India; Jubilant Organosys Ltd.  
 SOURCE: PCT Int. Appl., 17 pp.  
 CODEN: PIXXD2  
 DOCUMENT TYPE: Patent  
 LANGUAGE: English  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
WO 2005000816	A1	20050106	WO 2003-IN465	20031231
W:	AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, UZ, VC, VN, YU, ZA, ZM, ZW			
RW:	BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD,			

TG  
 US 2005131235 A1 20050616 US 2003-731440 20031210  
 AU 2003300721 A1 20050113 AU 2003-300721 20031231  
 EP 1648869 A1 20060426 EP 2003-817293 20031231  
 R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, SK  
 PRIORITY APPLN. INFO.: IN 2003-DE853 20030627  
 WO 2003-IN465 20031231  
 AB A process for the preparation of pyridine and/or picolines (e.g.,  $\alpha$ -picoline and  $\gamma$ -picoline) is described which comprises contacting a mixture of a carbonyl compound (e.g., acetaldehyde) with ammonia in the presence of a surface-passivated titanium silicate catalyst in gas phase at 300-500°/1-10 bar, a gas space velocity of 300-3000 h<sup>-1</sup>, condensing and separating the products by conventional methods and if desired, further purifying the product using conventional methods.

RX(1) OF 1 2 A + 8 B + 2 C  $\rightarrow$  D + E + F



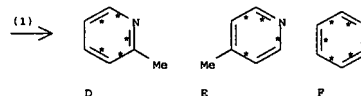
L4 ANSWER 3 OF 12 CASREACT COPYRIGHT 2007 ACS on STN (Continued)



D  
 YIELD 1%

RX(1)  
 RCT A 75-07-0  
 RGT E 7664-41-7 NH3  
 PRO B 109-06-8, C 108-99-6, D 110-86-1  
 CAT 7440-67-7 Zr  
 SOL 7732-18-5 Water  
 CON 390 - 400 deg C  
 NTE gas phase, regioselective, down-flow fixed-bed reactor used, optimized on catalyst, Pb/ZrS-1B catalyst used  
 REFERENCE COUNT: 2 THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE  
 FORMAT

L4 ANSWER 4 OF 12 CASREACT COPYRIGHT 2007 ACS on STN (Continued)



RX(1)  
 RCT A 75-07-0, B 50-00-0, C 123-38-6  
 RGT G 7664-41-7 NH3  
 PRO D 109-06-8, E 108-89-4, F 110-86-1  
 CAT 42613-21-8D Silicic acid, titanium salt  
 CON 390 - 400 deg C  
 NTE flow system, gas phase, optimization study, thermal, optimized on catalyst and catalyst crystal size, down flow fixed bed reactor was used  
 REFERENCE COUNT: 3 THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE  
 FORMAT

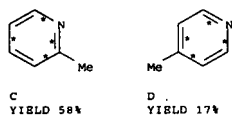
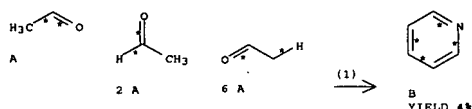


L4 ANSWER 5 OF 12 CASREACT COPYRIGHT 2007 ACS on STN  
 ACCESSION NUMBER: 141:424117 CASREACT  
 TITLE: Preparation of pyridine bases from aliphatic carbonyl compounds and ammonia, and zeolite compositions and catalysts for the process  
 INVENTOR(S): YAMAMOTO, Kohei; Kimura, Manabu  
 PATENT ASSIGNEE(S): Koei Chemical Co., Ltd., Japan  
 SOURCE: Jpn. Kokai Tokkyo Koho, 9 pp.  
 CODEN: JKKXAF  
 DOCUMENT TYPE: Patent  
 LANGUAGE: Japanese  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
JP 2004331555	A	20041125	JP 2003-128774	20030507
PRIORITY APPLN. INFO.: JP 2003-128774 20030507				

AB Pyridine bases are prepared by contacting aliphatic aldehydes and/or ketones with NH<sub>3</sub> in gas phase in the presence of catalysts prepared by molding TiO<sub>2</sub> binder and zeolites containing B and Si. Thus, NH<sub>3</sub> and MeCHO were passed at 450° through a column packed with MFI zeolite containing TiO<sub>2</sub> and Pb, which was regenerated with steam every 24 h. The materials were supplied over 30 h to give pyridine, α-picoline, and γ-picoline with 2.7, 60.4, and 15.5% yield, vs. 3.9, 57.9, and 16.5%, 126 h later.

RX(1) OP 1 9 A ----> B + C + D



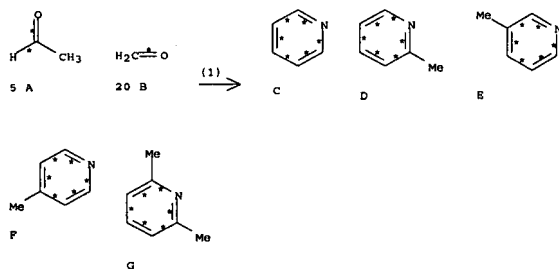
RX(1) RCT A 75-07-0  
 RGT B 7664-41-7 NH<sub>3</sub>  
 PRO B 110-86-1, C 109-06-8, D 108-89-4

L4 ANSWER 6 OF 12 CASREACT COPYRIGHT 2007 ACS on STN  
 ACCESSION NUMBER: 140:93925 CASREACT  
 TITLE: A process for the production of β-picoline and pyridine simultaneously by catalytic aminocyclization reaction of acetaldehyde formaldehyde & ammonia  
 INVENTOR(S): Sharma, Krishnadeo Prasad; Roy, Sisir Kumar; Goswami, Tarun Kanti  
 PATENT ASSIGNEE(S): Council of Scientific and Industrial Research, India  
 SOURCE: Indian, 7 pp.  
 CODEN: INXXAP  
 DOCUMENT TYPE: Patent  
 LANGUAGE: English  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
IN 179006	A1	19970809	IN 1992-DE830	19920916
PRIORITY APPLN. INFO.: IN 1992-DE830 19920916				

AB A process for the production of β-picoline and pyridine simultaneously by catalytic aminocyclization reaction of acetaldehyde, formaldehyde and ammonia in vapor phase is reported. This invention comprises passing acetaldehyde, formaldehyde and ammonia through a catalyst crystalline silico alumina (Si:Al = 88:12%) impregnated with 5-10% of oxides of Zn or Cd at a temperature in the range of 350-500°C, at a contact time between 2-5 s. Pyridine and β-picoline are separated by cooling in ice-salt mixture. The unreacted acetaldehyde and formaldehyde can be recycled.

RX(1) OP 1 5 A + 20 B ----> C + D + E + F + G



RX(1) RCT A 75-07-0, B 50-00-0  
 RGT H 7664-41-7 NH<sub>3</sub>

L4 ANSWER 5 OF 12 CASREACT COPYRIGHT 2007 ACS on STN (Continued)  
 CON 126 hours, 450 deg C  
 NTE thermal, Lead Borosilicate zeolites used, alternative prepn. shown

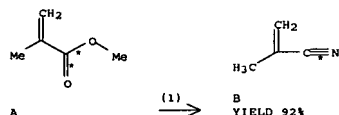
L4 ANSWER 6 OF 12 CASREACT COPYRIGHT 2007 ACS on STN (Continued)  
 PRO C 110-86-1, D 109-06-8, E 108-99-6, F 108-89-4, G 108-48-5  
 CON 2 - 3 seconds, 365 - 385 deg C  
 NTE zeolite catalyst bed was calcined before reaction, gas phase

L4 ANSWER 7 OF 12 CASREACT COPYRIGHT 2007 ACS on STN  
 ACCESSION NUMBER: 137:247610 CASREACT  
 TITLE: Preparation of nitriles from esters  
 INVENTOR(S): Koji, Takayuki, Miura, Hiroshi, Nishimoto, Yoshihiro  
 PATENT ASSIGNEE(S): Koei Chemical Co., Ltd., Japan  
 SOURCE: Jpn. Kokai Tokkyo Koho, 4 pp.  
 CODEN: JKXXAF  
 DOCUMENT TYPE: Patent  
 LANGUAGE: Japanese  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
JP 2002284753	A	20021003	JP 2001-85177	20010323

PRIORITY APPLN. INFO.: JP 2001-85177 20010323  
 AB Nitriles are prepared by reaction of carboxylic acid esters with ammonia in the presence of titania or zirconia. Thus, reaction of Me methacrylate with ammonia in the presence of titania at 300° gave 92.6% methacrylonitrile.

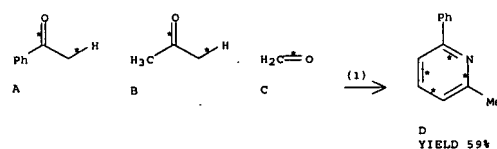
RX(1) OF 2 A ----> B



RX(1) RCT A 80-62-6  
 RGT C 7664-41-7 NH3  
 PRO B 126-98-7  
 CAT 13463-67-7 TiO2  
 NTE gas phase

L4 ANSWER 8 OF 12 CASREACT COPYRIGHT 2007 ACS on STN  
 ACCESSION NUMBER: 136:118357 CASREACT  
 TITLE: A novel single step synthesis of 2-methyl-6-phenylpyridine from non-heterocyclic compounds over molecular sieve catalysts  
 AUTHOR(S): Venu Gopal, D.; Srinivas, N.; Kulkarni, S. J.; Subrahmanyam, M.  
 CORPORATE SOURCE: Catalysis Division, Indian Institute of Chemical Technology, Hyderabad, 500 007, India  
 SOURCE: Green Chemistry (2001), 3(2), 65-67  
 CODEN: GRCHFJ; ISSN: 1463-9262  
 PUBLISHER: Royal Society of Chemistry  
 DOCUMENT TYPE: Journal  
 LANGUAGE: English  
 AB The industrially important 2-methyl-6-phenylpyridine is synthesized for the first time in a single step by reacting acetophenone, acetone, formaldehyde and ammonia in the vapor phase over microporous and mesoporous mol. sieve catalysts.

RX(1) OF 1 A + B + C ==> D



RX(1) RCT A 98-86-2, B 67-64-1, C 50-00-0  
 RGT 8 7664-41-7 NH3  
 PRO D 46181-30-0  
 NTE green chem., green chem.-process simplification, gas phase, mol. sieves/catalyst used, mol. sieves MCM-41/catalyst used, yield depends on type of mol. sieves

used, no solvent, fixed-bed down-flow reactor used, other products also detected

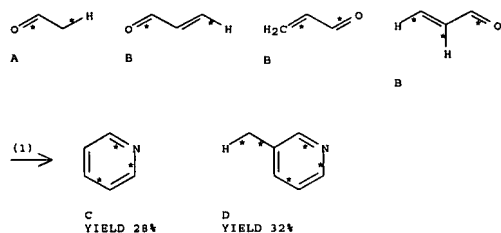
REFERENCE COUNT: 15 THERE ARE 15 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE  
 FORMAT

L4 ANSWER 9 OF 12 CASREACT COPYRIGHT 2007 ACS on STN  
 ACCESSION NUMBER: 128:75314 CASREACT  
 TITLE: Preparation of pyridine bases.  
 INVENTOR(S): Matsuoka, Kazutuki, Miki, Keiko  
 PATENT ASSIGNEE(S): Daicel Chemical Industries, Ltd., Japan  
 SOURCE: Jpn. Kokai Tokkyo Koho, 4 pp.  
 CODEN: JKXXAF  
 DOCUMENT TYPE: Patent  
 LANGUAGE: Japanese  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
JP 09328470	A	19971222	JP 1996-145440	19960607

PRIORITY APPLN. INFO.: JP 1996-145440 19960607  
 AB Pyridine bases are prepared by condensation of aliphatic aldehydes and/or ketones with NH3 in the presence of crystalline metal aluminophosphate catalysts in gas phases. A mixt containing H2C:CHCHO, CH3CHO, and NH3 (1.9:1:3.48 at mol ratio) was fed into a reactor packed with a catalysts (prepared by calcined SAPO-11 at 500° under air) at 450° and SV 370 h/r for 6 h to give 28.41% pyridine, 32.37% β-picoline, and 1.53% α-picoline.

RX(1) OF 1 A + 3 B ==> C + D



RX(1) RCT A 75-07-0, B 107-02-8  
 RGT 8 7664-41-7 NH3  
 PRO C 110-86-1, D 108-99-6  
 NTE SAPO-11 silicoaluminophosphate zeolite catalyst

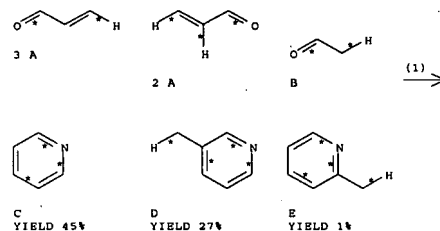
L4 ANSWER 10 OF 12 CASREACT COPYRIGHT 2007 ACS on STN  
 ACCESSION NUMBER: 126:89276 CASREACT  
 TITLE: Preparation of pyridine bases by catalytic gas-phase reaction of aldehydes and/or ketones with ammonia  
 PATENT ASSIGNEE(S): Daicel Chemical Industries, Ltd., Japan  
 SOURCE: Jpn. Kokai Tokkyo Koho, 5 pp.  
 CODEN: JKXXAF  
 DOCUMENT TYPE: Patent  
 LANGUAGE: Japanese  
 FAMILY ACC. NUM. COUNT: 4  
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
JP 08333343	A	19961217	JP 1996-142175	19960513

PRIORITY APPLN. INFO.: EP 764638 A1 19970326 19960513  
 EP 764638 B1 20010418 19960618  
 R: BE, DE, FR, GB, IT, NL

AB Claimed is a process for preparation of the title compds. by gas-phase cyclocondensation of aldehydes and/or ketones with ammonia over metal-zeolite catalysts. The title compds., useful as intermediates in the production of drugs and pesticides, are prepared in an industrial manner safely and economically. Thus, a mixture of CH2:CHCHO, MeCHO, and NH3 was reacted over HZSM-5/Ag (preparation given) at 450° for 6 h to give 45% pyridine, 27% β-picoline, and 1% α-picoline.

RX(1) OF 1 5 A + B ==> C + D + E



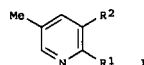
RX(1) RCT A 107-02-8, B 75-07-0  
 RGT F 7664-41-7 NH3  
 PRO C 110-86-1, D 108-99-6, E 109-06-8  
 CAT 7761-88-8 AgNO3  
 NTE 450.DEGREE. FOR 6 H; GHSV 500, HZSM-5 ALSO PRESENT AS CATALYST

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L4 ANSWER 10 OF 12 CASREACT COPYRIGHT 2007 ACS on STN (Continued)

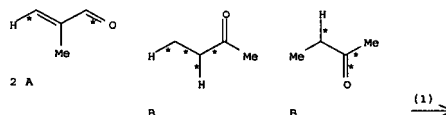
L4 ANSWER 11 OF 12 CASREACT COPYRIGHT 2007 ACS on STN  
 ACCESSION NUMBER: 126:47101 CASREACT  
 TITLE: Preparation of 3-methylpyridine derivatives by gas-phase catalytic cyclocondensation of methacrolein with carbonyl compounds and ammonia  
 INVENTOR(S): Uchiyumi, Hiroshi; Anzai, Ryuichi  
 PATENT ASSIGNEE(S): Nitto Chemical Industry Co Ltd, Japan  
 SOURCE: Jpn. Kokai Tokkyo Koho, 6 pp.  
 CODEN: JKXXAF  
 DOCUMENT TYPE: Patent  
 LANGUAGE: Japanese  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
JP 08259537	A	19961008	JP 1995-90099	19950324
PRIORITY APPLN. INFO.:			JP 1995-90099	19950324
OTHER SOURCE(S):			MARPAT 126:47101	



AB The title compds. (I; R1, R2 = H, C1-4 alkyl) are prepared by cyclocondensation of methacrolein with R1COCH2R2 (R1, R2 = same as above) and NH3 over catalysts SiAXbYcZdOe (X = P, B; Y = Li, Na, K, Rb, Cs, Mg, Sr, Ba, La; Z = Co, Ti, Zr, V, Nb, etc.; a, b, c, d, e = atomic ratio; when a = 10, b = 0.2-10, c = 0-3, d = 0-5; e = number of corresponding to the formed oxide) in the presence of water steam. I are useful materials in the production of drugs, pesticides, and polymers. Thus, methacrolein was reacted with NH3 and MeCOEt over catalyst Si10P1.25B1.5O25.38 (preparation given) at 350° for 4.0 s. to give 22% I (R1 = R2 = Me) and 20% I (R1 = H, R2 = Me) resp.

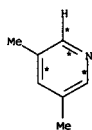
RX(1) OF 1 2 A + 2 B ==> C + D



L4 ANSWER 11 OF 12 CASREACT COPYRIGHT 2007 ACS on STN (Continued)



C  
YIELD 22%



D  
YIELD 20%

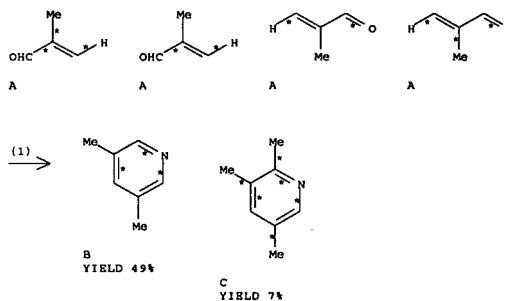
RX(1) RCT A 78-85-3, B 78-93-3  
 RGT E 7664-41-7 NH3  
 PRO C 108-99-6, D 591-22-0  
 CAT 184580-39-0 Silicon borate oxide phosphate  
 (Si10(BO3)1.5O15.88(PO4)1.25)  
 NTE 350° for 4 s

L4 ANSWER 12 OF 12 CASREACT COPYRIGHT 2007 ACS on STN  
 ACCESSION NUMBER: 126:18794 CASREACT  
 TITLE: Preparation of di- and trimethylpyridine using silicon-containing metal oxide as catalysts  
 INVENTOR(S): Uchiyumi, Hiroshi; Anzai, Ryuichi; Moriya, Kyoshi  
 PATENT ASSIGNEE(S): Nitto Chemical Industry Co Ltd, Japan  
 SOURCE: Jpn. Kokai Tokkyo Koho, 5 pp.  
 CODEN: JKXXAF  
 DOCUMENT TYPE: Patent  
 LANGUAGE: Japanese  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
JP 08245589	A	19960924	JP 1995-83488	19950316
PRIORITY APPLN. INFO.:			JP 1995-83488	19950316

AB The title compds. (I) are prepared by vapor-phase reaction of methacrolein with NH3 over catalysts SiAXbYcZdOe (X = Zr, Al, P; Y = Li, Na, K, Rb, Cs, Mg, Ca, Sr, Ba, La; Z = Co, Ti, V, Nb, Ta, Cr, Mo, W, Mn, Re, Fe, Co, Ni, Cu, Ag, Zn, Sn, Pb, Sb, Bi, S, Te; a, b, c, d, e, f = atomic ratio; when a = 10, b = 0.2-25, c = 0-7, d = 0-3, e = 0-3, f = number of oxide) in the presence of water steam. I are useful materials in the production of drugs, pesticides, and polymers. Thus, methacrolein was reacted with NH3 over Si10P1.0B1.0O24 catalyst (preparation given) at 340° for 4.0 h to give 49.1% 3,5-di- and 6.9% 2,3,5-trimethylpyridine.

RX(1) OF 1 4 A ==> B + C



RX(1) RCT A 78-85-3  
 RGT D 7664-41-7 NH3

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L4 ANSWER 12 OF 12 CASREACT COPYRIGHT 2007 ACS on STN (Continued)  
PRO B 591-22-0, C 695-98-7  
CAT 184375-87-9 Silicon borate oxide phosphate (Si10(BO3)O17(PO4))  
NTE 340° for 4 h; ratio of 17 : 9058 : N2 : H2O = 1 : 1 : 9 :  
2; 100% conversion

10/806,061

=> d his

(FILE 'HOME' ENTERED AT 11:27:33 ON 11 JUN 2007)

FILE 'CASREACT' ENTERED AT 11:27:41 ON 11 JUN 2007

L1 STRUCTURE UPLOADED

L2 1094 S L1 FULL

L3 255 S L2 AND (TI? OR TITANIUM?)

L4 12 S L3 AND (GAS PHAS?)

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---Logging off of STN---

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Executing the logoff script...

=> LOG Y

STN INTERNATIONAL LOGOFF AT 11:33:20 ON 11 JUN 2007